

23211-XXXX

MATERIAL SAFETY DATA SHEET

Pacon Corporation
2525 N. Casaloma Dr.
Appleton WI 54913
1-800-333-2545

HEALTH	0
FLAMMABILITY	1
REACTIVITY	0
PERSONAL PROTECTION	NONE

I. Product Information

PRODUCT NAME: VINYL FILM - PRINTED PVC	CAS REGISTRY NO.:	NONE
COMMON NAME OR SYNONYM: FLEXIBLE OR RIGID VINYL FILM AND SHEET	CHEMICAL FAMILY:	NONE
CHEMICAL NAME: FLEXIBLE OR RIGID PVC CALENDERED FILM OR SHEET	CHEMICAL FORMULA:	NONE

II. Health Data

FIRST AID MEASURES: The product has no significant toxic hazard. Hazardous fumes are produced by combustion or high temperature decomposition.

If exposed to fumes:

SKIN: Flush skin thoroughly with cool water for at least five minutes.

EYES: Immediately flush eyes with a directed stream of water for at least 15 minutes, while forcibly holding eyelids apart to ensure complete irrigation of all eye and lid tissue.
GET MEDICAL ATTENTION

INHALATION: Remove to fresh air. If breathing is difficult, administer oxygen. If respiration stops, give mouth-to-mouth resuscitation.
GET MEDICAL ATTENTION

NOTE TO PHYSICIAN: Material has no significant toxic hazard. Hazardous fumes (HCl, CO, CO₂) are produced by combustion and may be produced by decomposition at processing temperatures.

EFFECTS OF OVEREXPOSURE:

Acute: Material has no significant toxic hazard. Substance decomposes at high temperatures, producing irritating and toxic fumes.

Chronic: No significant toxic hazard.

Route: Fumes from high temperature decomposition are toxic when inhaled and irritating to skin and mucous membranes.

TOXICITY: Material has not significant toxic hazard.

III. Fire and Explosion Hazard Data

FLASH POINT: About 500°F FLAMMABLE LIMITS: AUTO IGNITION TEMPERATURE
METHOD: ASTM-D-1929 (In Air % by Vol.) About 600°F
Lower: N/A* Upper: N/A*

EXTINGUISHING MEDIA: Carbon dioxide, dry chemical

SPECIAL FIRE FIGHTING IN CASE OF FIRE: Use water or other extinguishing media appropriate
PROCEDURE & PERSONAL for surrounding fires. Use self-contained breathing apparatus and full protective
PROTECTION: equipment. All fires liberate toxic gases.

UNUSUAL FIRE AND Decomposition by burning in open flame may yield toxic Hydrogen Chloride Gas
EXPLOSION HAZARDS: N/A* (Not Applicable)

IV. Special Protection

VENTILATION: Local exhaust in the vicinity of hot processing

REPIRATORY: None

GLOVES: None

EYE PROTECTION: None

OTHER PROTECTIVE EQUIPMENT: None

V. Physical Data

BOILING POINT: Not applicable SPECIFIC GRAVITY: 1.20 – 1.80
(Water = 1)

VAPOR PRESSURE: Not applicable pH: Not applicable

VAPOR DENSITY: Not Applicable PERCENT VOLATILE: Nonvolatile

SOLUBILITY IN WATER: Negligible EVAPORATION RATE: Less than 1
(Butyl Acetate = 1)

APPEARANCE AND COLOR: Clear or colored film

VI. Health Hazard

INGREDIENTS PRESENTING A SIGNIFICANT HAZARD:

This material is an "article" under the definitions of the OSHA Hazard Communication Standard (29 C.F.R. § 1910.1200). As such, it does not release, or otherwise result in exposure to, a hazardous chemical under normal conditions of use.

THRESHOLD LIMIT VALUE: (See Section XI)

VII. Hazardous Reactivity

INCOMPATIBILITY: Nonreactive

HAZARDOUS DECOMPOSITION PRODUCTS: HCl, CO, CO₂

CONDITIONS TO AVOID: Keep away from heat for prolonged periods.

VIII. Handling and Storage

HANDLING AND STORAGE PRECAUTIONS: Store in cool, dry place.

IX. Environmental Protection

PROCEDURE IN CASE OF SPILL OR RELEASE: None

WASTE DISPOSAL METHOD: Submit for disposal in accordance with local, state and federal regulations.

X. Regulatory Status

Not classified as a hazardous waste under RCRA

XI. Additional Information

None

Date: 1-26-10

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