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USE THE FELT COMPANY

FAX NO. 8034277004

P.02

Adhesives
onsolidated, Inc.

MAY COATING TECHNOLOGIES FAX NO. 6127774407
Ecomelt Adhesives Div. of Luxem Consoli

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Date: February 22, 1994

From: Werner A. Hoernann
Ecomelt Adhesives

To: Larry Krause
Great Lakes Coating
Fax: 612 777 4407

Re: Ecomelt L-106US

[Adhesive Back felt]

Dear Larry:

As per your request, I want to confirm to you that our HMA L-106US is in compliance with FDA regulations for adhesives in use with incidental food contact (CFR 175.105).

We can also confirm to you that the adhesive does not contain any heavy metals.

I hope that this information is sufficient for your client.

Please let me know, if you need any additional information.

Regards

Werner

V-1642

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THE FELT COMPANY

FAX NO. 8034277904

F. 03

MAY COATING TECHNOLOGIES

FAX NO. 6127774407

P. 02

Ecomelt Adhesives

A Division of LEXEM Consolidated, Inc.

MATERIAL SAFETY DATA SHEET	
<i>Section I</i>	
Manufacturer's Name:	Ecomelt Adhesives, Division of Lexem Consolidated
Address:	7615 Somerset Blvd., Paramount, CA 90723
Telephone:	(800) 935 3936
Product Name:	L-106US
Chemical Name:	Hot Melt Adhesive
Chemical Family:	Thermoplastic Rubber Based Adhesive
<i>Section II - Hazardous Ingredients</i>	
There are no hazardous materials present.	
<i>Section III - Physical Data</i>	
Boiling Point (F):	Not applicable
Vapor Pressure:	Not applicable
Vapor Density:	Not applicable
Solubility in Water:	Insoluble
Appearance:	Yellowish-transparent
Odor:	Faint Odor
<i>Section IV - Fire and Explosion Hazard Data</i>	
Flash Point:	Not applicable
Extinguishing Media:	Foam, water mist. Extinguish small fires with dry powder, CO ₂ , or sand
Special Fire Fighting Procedures:	Material will not burn unless preheated
Unusual Fire and Explosion Hazards:	Do not enter confined fire space without full bunker gear. Take precautionary measures against static charge. Keep away from sources of ignition.
<i>Section V - Health Hazard Data</i>	
Protective Measures:	Ensure sufficient ventilation during hot processing. Avoid inhalation of smoke and vapors. When working for prolonged periods, ensure that the processing temperature does not exceed 400F.
First Aid:	Inhalation: Get medical attention if inhalation of smoke/vapors occurs. Skin Contact: For hot, melted product, immediately immerse in or flush with cold water to dissipate the heat. Get prompt medical attention. Do not attempt to remove hot melt from the skin.
Toxicity:	No evidence of danger has been found.
<i>Section VI - Reactivity Data</i>	
Stability:	Stable: Thermal decomposition above 570F.
Incompatibility:	Avoid contact with strong oxidizing agents.
Hazardous Decomposition Products:	Thermal decomposition products are highly dependent on the combustion conditions. An airborne mixture of solid and gaseous matter (including carbon monoxide) will evolve when this material undergoes combustion or pyrolysis.
Hazardous Polymerization:	Will NOT occur.
<i>Section VII - Spill or Leak Procedures</i>	
In Case of Spill:	Remove mechanically. Clean material can be reused.
Waste Disposal:	Dispose of in an appropriate waste disposal facility in compliance with local regulations.
Ecological Effects:	No evidence of danger has been found.
<i>Section VIII - Special Protection Information</i>	
Respiratory Protection:	Necessary if ventilation is inadequate.
Ventilation:	General mechanical ventilation required, use local exhaust if needed.
Protective Gloves:	Heat resistant gloves.
Eye Protection:	Protective glasses.
<i>Section IX - Special Precautions</i>	
Handling and Storage:	Do not allow product to accumulate in processing area. Keep away from sources of ignition: no smoking. In processing, do not allow temperature to exceed 400F.
Other Precautions:	Avoid vapors from heated products.
WAH 7/30/92	