

3M Scotch(R) Permanent Purple Glue Stick & White Permanent Glue Stick 05/21/15
--



Safety Data Sheet

Copyright, 2015, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group:	16-4455-8	Version Number:	3.01
Issue Date:	05/21/15	Supersedes Date:	05/17/04

Product identifier

3M Scotch(R) Permanent Purple Glue Stick & White Permanent Glue Stick

ID Number(s):

70-0710-9719-3, 70-0711-8006-4, 70-0712-1746-0

Recommended use

Apply adhesive to paper, articles

Supplier's details

MANUFACTURER:	3M
DIVISION:	Stationery and Office Supplies Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

09-4555-0, 09-4549-3

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M

3M Scotch(R) Permanent Purple Glue Stick & White Permanent Glue Stick 05/21/15

3M USA SDSs are available at www.3M.com

SCOTCH BRAND Permanent White Glue Stick 6008, 6015, 6020, 6036, 6040, 003, 0038 05/19/15
--



Safety Data Sheet

Copyright, 2015, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group:	09-4549-3	Version Number:	25.00
Issue Date:	05/19/15	Supersedes Date:	05/12/09

SECTION 1: Identification

1.1. Product identifier

SCOTCH BRAND Permanent White Glue Stick 6008, 6015, 6020, 6036, 6040, 003, 0038

Product Identification Numbers

41-3700-5412-8, 41-3700-5422-7, 44-0028-8703-0, 44-0040-0578-9, 44-0040-1352-8, 44-0040-1353-6, 44-0040-1354-4, 44-0040-1355-1, 44-0040-5914-1, 44-0040-5915-8, 44-0040-5916-6, 44-0040-5917-4, 44-0040-5918-2, 70-0050-3211-8, 70-0050-3431-2, 70-0050-5910-3, 70-0050-7224-7, 70-0050-7729-5, 70-0051-1728-1, 70-0051-1741-4, 70-0051-2122-6, 70-0051-5315-3, 70-0051-5608-1, 70-0051-7471-2, 70-0051-9075-9, 70-0051-9202-9, 70-0051-9203-7, 70-0051-9343-1, 70-0051-9490-0, 70-0052-2858-3, 70-0052-3975-4, 70-0052-3976-2, 70-0052-7436-3, 70-0709-7778-3, 70-0709-7779-1, 70-0709-7781-7, 70-0709-7821-1, 70-0709-9201-4, 70-0709-9872-2, 70-0710-2681-2, 70-0710-2705-9, 70-0710-2733-1, 70-0710-3228-1, 70-0710-3366-9, 70-0710-3425-3, 70-0710-3459-2, 70-0710-6564-6, 70-0710-8060-3, 70-0710-8946-3, 70-0710-8951-3, 70-0711-5483-8, 70-0711-7720-1, 70-0711-7786-2, 70-0711-7815-9, 70-0711-7816-7, 70-0712-0526-7, 70-0712-0711-5, 70-0712-0713-1, 70-0712-1480-6, 70-0712-1537-3, 70-0712-1574-6, 70-0712-1590-2, 70-0712-1593-6, 70-0712-1594-4, 70-0712-1599-3, 70-0712-1782-5, 70-0712-1806-2, 70-0713-0376-5, 70-0713-0555-4, 70-0713-0556-2, 70-0713-0658-6, 70-0713-0659-4, 70-0713-0660-2, 70-0713-0661-0, 70-0713-0727-9, 70-0713-0728-7, 70-0713-0775-8, 70-0713-0776-6, 70-0713-0777-4, 70-0713-0778-2, 70-0713-0779-0, 70-0713-2301-1, 70-0713-4898-4, 70-0713-4977-6, 70-0713-4991-7, 70-0713-5009-7, 70-0713-5080-8, 70-0713-5180-6, 70-0713-6175-5, 70-0713-6648-1, 70-0713-6830-5, 70-0713-7492-3, 70-0713-7494-9, 70-0713-8108-4, 70-0713-8169-6, 70-0713-8353-6, 70-0713-9121-6, 70-0713-9128-1, 70-0713-9201-6, 70-0713-9381-6, 70-0713-9431-9, 70-0713-9508-4, 70-0714-1826-6, 70-0714-2257-3, 70-0714-2261-5, 70-0714-2291-2, 70-0714-8244-5, 70-0714-9783-1, 70-0715-0364-6, FS-9100-4186-2, FS-9100-4204-3, FS-9100-4205-0, FS-9100-4206-8, FS-9100-4207-6, FS-9100-4208-4, FS-9100-4209-2, FS-9100-4210-0, FT-5101-1068-5, GT-5000-6033-7, GT-5000-8423-8, RT-0009-4779-1, RT-0009-4805-4, RT-0009-4806-2, RT-0009-5890-5, RT-0009-5941-6, WX-3009-0998-2, WX-3009-0999-0, XF-0045-0390-0, XF-0045-0391-8, XF-0045-0392-6

1.2. Recommended use and restrictions on use

Recommended use

Adhesive

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Stationery and Office Supplies Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SCOTCH BRAND Permanent White Glue Stick 6008, 6015, 6020, 6036, 6040, 003, 0038 05/19/15

SECTION 2: Hazard identification

2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

2.2. Label elements

Signal word

Not applicable.

Symbols

Not applicable.

Pictograms

Not applicable.

2.3. Hazards not otherwise classified

None.

63% of the mixture consists of ingredients of unknown acute oral toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
WATER	7732-18-5	60 - 65
N-VINYLPYRROLIDINONE POLYMER	9003-39-8	14 - 16
SUCROSE	57-50-1	7 - 9
SODIUM STEARATE	822-16-2	5 - 7

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

No need for first aid is anticipated.

Skin Contact:

Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

No need for first aid is anticipated.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

SCOTCH BRAND Permanent White Glue Stick 6008, 6015, 6020, 6036, 6040, 003, 0038 05/19/15
--

5.1. Suitable extinguishing media

Non-combustible. Use a fire fighting agent suitable for surrounding fire.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products**Substance**

Carbon monoxide
Carbon dioxide

Condition

During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Observe precautions from other sections.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Keep out of reach of children. Avoid release to the environment.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
SUCROSE	57-50-1	ACGIH	TWA:10 mg/m3	A4: Not class. as human carcin
SUCROSE	57-50-1	OSHA	TWA(as total dust):15 mg/m3;TWA(respirable fraction):5 mg/m3	
STEARATES	822-16-2	ACGIH	TWA:10 mg/m3	A4: Not class. as human carcin
N-VINYLPYRROLIDINONE POLYMER	9003-39-8	CMRG	TWA(as respirable dust):5 mg/m3;TWA(as total dust):10 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

SCOTCH BRAND Permanent White Glue Stick 6008, 6015, 6020, 6036, 6040, 003, 0038 05/19/15

AIHA : American Industrial Hygiene Association
 CMRG : Chemical Manufacturer's Recommended Guidelines
 OSHA : United States Department of Labor - Occupational Safety and Health Administration
 TWA: Time-Weighted-Average
 STEL: Short Term Exposure Limit
 CEIL: Ceiling

8.2. Exposure controls**8.2.1. Engineering controls**

Not applicable.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

None required.

Skin/hand protection

No chemical protective gloves are required.

Respiratory protection

None required.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

General Physical Form:	Solid
Specific Physical Form:	Paste
Odor, Color, Grade:	White with fatty acid/acrylic odor.
Odor threshold	<i>No Data Available</i>
pH	Approximately 10.3
Melting point	Approximately 140 °F
Boiling Point	<i>Not Applicable</i>
Flash Point	No flash point
Evaporation rate	<i>Not Applicable</i>
Flammability (solid, gas)	Not Classified
Flammable Limits(LEL)	<i>Not Applicable</i>
Flammable Limits(UEL)	<i>Not Applicable</i>
Vapor Pressure	<i>Not Applicable</i>
Vapor Pressure	<i>Not Applicable</i>
Vapor Density	<i>Not Applicable</i>
Density	0.95 - 1 g/cm ³
Specific Gravity	0.95 - 1.0 [<i>Ref Std: WATER=1</i>]
Solubility in Water	Appreciable
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>Not Applicable</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	<i>Not Applicable</i>
Percent volatile	60 - 65 % weight

SECTION 10: Stability and reactivity**10.1. Reactivity**

This material is considered to be non reactive under normal use conditions.

SCOTCH BRAND Permanent White Glue Stick 6008, 6015, 6020, 6036, 6040, 003, 0038 05/19/15
--

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products**Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information
--

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

No known health effects.

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

No known health effects.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
SUCROSE	Ingestion	Rat	LD50 29,700 mg/kg

SCOTCH BRAND Permanent White Glue Stick 6008, 6015, 6020, 6036, 6040, 003, 0038 05/19/15

N-VINYLPYRROLIDINONE POLYMER	Dermal		LD50 estimated to be > 5,000 mg/kg
N-VINYLPYRROLIDINONE POLYMER	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.2 mg/l
N-VINYLPYRROLIDINONE POLYMER	Ingestion	Rat	LD50 100,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
N-VINYLPYRROLIDINONE POLYMER	Rabbit	No significant irritation

Serious Eye Damage/Irritation

For the component/components, either no data are currently available or the data are not sufficient for classification.

Skin Sensitization

Name	Species	Value
N-VINYLPYRROLIDINONE POLYMER	Human	Not sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
N-VINYLPYRROLIDINONE POLYMER	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
N-VINYLPYRROLIDINONE POLYMER	Ingestion	Rat	Not carcinogenic

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
N-VINYLPYRROLIDINONE POLYMER	Ingestion	Not toxic to development	Rat	NOAEL 5,000 mg/kg/day	during gestation

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

For the component/components, either no data are currently available or the data are not sufficient for classification.

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

SCOTCH BRAND Permanent White Glue Stick 6008, 6015, 6020, 6036, 6040, 003, 0038 05/19/15

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - No Delayed Hazard - No

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 0 Flammability: 0 Instability: 0 Special Hazards: None

SCOTCH BRAND Permanent White Glue Stick 6008, 6015, 6020, 6036, 6040, 003, 0038 05/19/15

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification

Health: 0 Flammability: 0 Physical Hazard: 0 Personal Protection: X - See PPE section.

Hazardous Material Identification System (HMIS® III) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® III ratings are to be used with a fully implemented HMIS® III program. HMIS® is a registered mark of the American Coatings Association (ACA).

Document Group:	09-4549-3	Version Number:	25.00
Issue Date:	05/19/15	Supersedes Date:	05/12/09

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M

3M USA SDSs are available at www.3M.com

SCOTCH BRAND Permanent Purple Glue Stick 6108, 6110, 6115 05/19/15

Safety Data Sheet

Copyright, 2015, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group:	09-4555-0	Version Number:	16.00
Issue Date:	05/19/15	Supersedes Date:	05/30/07

SECTION 1: Identification

1.1. Product identifier

SCOTCH BRAND Permanent Purple Glue Stick 6108, 6110, 6115

Product Identification Numbers

44-0028-8704-8, 44-0040-0579-7, 44-0042-4702-7, 70-0051-9212-8, 70-0709-7783-3, 70-0709-7784-1, 70-0709-7785-8, 70-0709-7818-7, 70-0709-8063-9, 70-0709-8724-6, 70-0709-9965-4, 70-0710-1985-8, 70-0710-2281-1, 70-0710-2426-2, 70-0710-2863-6, 70-0710-2864-4, 70-0710-2865-1, 70-0710-2866-9, 70-0710-2894-1, 70-0710-2902-2, 70-0710-3227-3, 70-0710-3270-3, 70-0710-3367-7, 70-0710-3446-9, 70-0710-3460-0, 70-0710-6565-3, 70-0710-8755-8, 70-0710-8756-6, 70-0710-8984-4, 70-0710-8985-1, 70-0711-7784-7, 70-0712-1595-1, 70-0712-1596-9, 70-0713-0642-0, 70-0713-0674-3, 70-0713-4943-8, 70-0714-2262-3, 70-0714-2263-1, 70-0714-8350-0

1.2. Recommended use and restrictions on use

Recommended use

Adhesive

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Stationery and Office Supplies Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

2.2. Label elements

Signal word

Not applicable.

Symbols

Not applicable.

Pictograms

SCOTCH BRAND Permanent Purple Glue Stick 6108, 6110, 6115 05/19/15
--

Not applicable.

2.3. Hazards not otherwise classified

None.

6% of the mixture consists of ingredients of unknown acute oral toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
WATER	7732-18-5	60 - 65
N-VINYLPYRROLIDINONE POLYMER	9003-39-8	14 - 16
SUCROSE	57-50-1	7 - 9
POLYETHYLENE GLYCOL	25322-68-3	6 - 8
SODIUM STEARATE	822-16-2	5 - 7

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

No need for first aid is anticipated.

Skin Contact:

No need for first aid is anticipated.

Eye Contact:

No need for first aid is anticipated.

If Swallowed:

No need for first aid is anticipated.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

Non-combustible. Use a fire fighting agent suitable for surrounding fire.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide
Carbon dioxide

Condition

During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SCOTCH BRAND Permanent Purple Glue Stick 6108, 6110, 6115 05/19/15

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Keep out of reach of children. Avoid release to the environment.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
POLYETHYLENE GLYCOL	25322-68-3	AIHA	TWA(as particulate):10 mg/m ³	
SUCROSE	57-50-1	ACGIH	TWA:10 mg/m ³	A4: Not class. as human carcin
SUCROSE	57-50-1	OSHA	TWA(as total dust):15 mg/m ³ ;TWA(respirable fraction):5 mg/m ³	
STEARATES	822-16-2	ACGIH	TWA:10 mg/m ³	A4: Not class. as human carcin
N-VINYLPYRROLIDINONE POLYMER	9003-39-8	CMRG	TWA(as respirable dust):5 mg/m ³ ;TWA(as total dust):10 mg/m ³	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls**8.2.1. Engineering controls**

Not applicable.

SCOTCH BRAND Permanent Purple Glue Stick 6108, 6110, 6115 05/19/15
--

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

None required.

Skin/hand protection

No protective gloves required.

Respiratory protection

None required.

SECTION 9: Physical and chemical properties
--

9.1. Information on basic physical and chemical properties

General Physical Form:	Solid
Specific Physical Form:	Paste
Odor, Color, Grade:	Purple with fatty acid/acrylic odor.
Odor threshold	<i>No Data Available</i>
pH	10.3
Melting point	Approximately 90 °F
Boiling Point	<i>Not Applicable</i>
Flash Point	<i>Not Applicable</i>
Evaporation rate	<i>Not Applicable</i>
Flammability (solid, gas)	Not Classified
Flammable Limits(LEL)	<i>Not Applicable</i>
Flammable Limits(UEL)	<i>Not Applicable</i>
Vapor Pressure	<i>Not Applicable</i>
Vapor Density	<i>Not Applicable</i>
Density	0.95 - 1 g/cm ³
Specific Gravity	0.95 - 1.0 [<i>Ref Std: WATER=1</i>]
Solubility in Water	Appreciable
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>Not Applicable</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	<i>Not Applicable</i>
Percent volatile	60 - 65 % weight

SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

SCOTCH BRAND Permanent Purple Glue Stick 6108, 6110, 6115 05/19/15
--

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products**Substance**

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

No known health effects.

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

No known health effects.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
N-VINYLPYRROLIDINONE POLYMER	Dermal		LD50 estimated to be > 5,000 mg/kg
N-VINYLPYRROLIDINONE POLYMER	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.2 mg/l
N-VINYLPYRROLIDINONE POLYMER	Ingestion	Rat	LD50 100,000 mg/kg
SUCROSE	Ingestion	Rat	LD50 29,700 mg/kg
POLYETHYLENE GLYCOL	Dermal	Rabbit	LD50 > 20,000 mg/kg
POLYETHYLENE GLYCOL	Ingestion	Rat	LD50 32,770 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
N-VINYLPYRROLIDINONE POLYMER	Rabbit	No significant irritation
POLYETHYLENE GLYCOL	Rabbit	Minimal irritation

SCOTCH BRAND Permanent Purple Glue Stick 6108, 6110, 6115 05/19/15

Serious Eye Damage/Irritation

Name	Species	Value
POLYETHYLENE GLYCOL	Rabbit	Mild irritant

Skin Sensitization

Name	Species	Value
N-VINYLPYRROLIDINONE POLYMER	Human	Not sensitizing
POLYETHYLENE GLYCOL	Guinea pig	Not sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
N-VINYLPYRROLIDINONE POLYMER	In Vitro	Not mutagenic
POLYETHYLENE GLYCOL	In Vitro	Not mutagenic
POLYETHYLENE GLYCOL	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
N-VINYLPYRROLIDINONE POLYMER	Ingestion	Rat	Not carcinogenic
POLYETHYLENE GLYCOL	Ingestion	Rat	Not carcinogenic

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
N-VINYLPYRROLIDINONE POLYMER	Ingestion	Not toxic to development	Rat	NOAEL 5,000 mg/kg/day	during gestation
POLYETHYLENE GLYCOL	Ingestion	Not toxic to female reproduction	Rat	NOAEL 1,125 mg/kg/day	during gestation
POLYETHYLENE GLYCOL	Ingestion	Not toxic to male reproduction	Rat	NOAEL 5699 +/- 1341 mg/kg/day	5 days
POLYETHYLENE GLYCOL	Not Specified	Some positive reproductive/developmental data exist, but the data are not sufficient for classification		NOEL N/A	
POLYETHYLENE GLYCOL	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Mouse	NOAEL 562 mg/animal/day	during gestation

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
POLYETHYLENE GLYCOL	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.008 mg/l	2 weeks

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
POLYETHYLENE GLYCOL	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for	Rat	NOAEL 1.008 mg/l	2 weeks

SCOTCH BRAND Permanent Purple Glue Stick 6108, 6110, 6115 05/19/15

			classification			
POLYETHYLENE GLYCOL	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 5,640 mg/kg/day	13 weeks
POLYETHYLENE GLYCOL	Ingestion	heart endocrine system hematopoietic system liver nervous system	All data are negative	Rat	NOAEL 5,640 mg/kg/day	13 weeks

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. US Federal Regulations**

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - No Delayed Hazard - No

15.2. State Regulations

SCOTCH BRAND Permanent Purple Glue Stick 6108, 6110, 6115 05/19/15

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 0 Flammability: 0 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification

Health: 0 Flammability: 0 Physical Hazard: 0 Personal Protection: X - See PPE section.

Hazardous Material Identification System (HMIS® III) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® III ratings are to be used with a fully implemented HMIS® III program. HMIS® is a registered mark of the American Coatings Association (ACA).

Document Group:	09-4555-0	Version Number:	16.00
Issue Date:	05/19/15	Supersedes Date:	05/30/07

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M

3M USA SDSs are available at www.3M.com