1 Identification of the substance/mixture and of the company/undertaking

- Product identifier
- · Trade name: Montana Black Ink violet
- Registration number
- The ingredients of this ink have been pre-registered according to 1907/2006/EC (REACH)

- Relevant identified uses of the substance or mixture and uses advised against
 Currently no such applications are identified
 Application of the substance / the preparation alcohol based permanent marking ink
- Details of the supplier of the safety data sheet
- · Manufacturer/Supplier:

Georg Linz Gmbh & Co KG Röthensteig 17 D-90408 Nürnberg Phone + 49(0)911/937719-0 Fax + 49(0)911/937719-44 info@linz-pen.de

· Further information obtainable from:

as above

· Emergency telephone number:

as above

2 Hazards identification

- Classification of the substance or mixture
- Classification according to Directive 67/548/EEC or Directive 1999/45/EC



F; Highly flammable

R11: Highly flammable.

Information concerning particular hazards for human and environment:

The product has to be labelled due to the calculation procedure of the "General Classification guideline for preparations of the EU" in the latest valid version.

Classification system:

The classification is according to the latest editions of the EU-lists, and extended by company and literature data.

- · Labelling according to EU guidelines:

The product has been classified and marked in accordance with EU Directives / Ordinance on Hazardous Materials.

· Code letter and hazard designation of product:



F Highly flammable

· Risk phrases:

11 Highly flammable.

· Safety phrases:

Keep out of the reach of children. Keep container tightly closed and in a well-ventilated place. 7/9

29/56 Do not empty into drains, dispose of this material and its container at hazardous or special waste collection point. If swallowed, seek medical advice immediately and show this container or label.

Other hazards

- Results of PBT and vPvB assessment
- PBT: Not applicable.
- vPvB: Not applicable.

3 Composition/information on ingredients

- Chemical characterization: Mixtures
- Mixture of the following substances, containing non-hazardous substances and colouring agents.
- Description: Mixture of substances listed below with nonhazardous additions.

(Contd. on page 2)

Version number

according to 1907/2006/EC, Article 31

Trade name: Montana Black Ink violet

CAS: 64-17-5	<i>ethanol</i>	50-100
EINECS: 200-578-6	F R11	
	Flam. Liq. 2, H225	
CAS: 107-98-2	1-Methoxy-2-propanol	10-25
EINECS: 203-539-1	R10-67	
	🚸 Flam. Liq. 3, H226; 🐧 STOT SE 3, H336	
CAS: 509-34-2	C. I. Solvent Red 49	≤ 2,5
EINECS: 208-096-8	Xn R22; X Xi R36 R52/53	
	♠ Eye Dam. 1, H318; ♠ Acute Tox. 4, H302; Skin Irrit. 2, H315; STOT SE 3, H335	
CAS: 110-25-8	Oleoylsarcosinic acid	≤ 2,5
EINECS: 203-749-3	Xn R20; X Xi R38-41; N R50	
	Eye Dam. 1, H318; 🚯 Aquatic Acute 1, H400; 🐧 Acute Tox. 4,	1

4 First aid measures

- · Description of first aid measures
- After inhalation: Supply fresh air; consult doctor in case of complaints.
- After skin contact: Generally the product does not irritate the skin.
- After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.
- $\textbf{After swallowing:} \ \textit{If symptoms persist consult doctor.}$
- Information for doctor:
- Most important symptoms and effects, both acute and delayed
- No further relevant information available
- Indication of any immediate medical attention and special treatment needed

No further relevant information available.

5 Firefighting measures

- Extinguishing media
- · Suitable extinguishing agents: CO2, sand, extinguishing powder. Do not use water.
- For safety reasons unsuitable extinguishing agents:

Water

- Water with full jet
- · Special hazards arising from the substance or mixture No further relevant information available.
- Advice for firefighters
- Protective equipment: No special measures required.

6 Accidental release measures

- Personal precautions, protective equipment and emergency procedures
 - Wear protective equipment. Keep unprotected persons away Wear protective clothing.
- Environmental precautions:
 - Do not allow product to reach sewage system or any water course.
- Prevent seepage into sewage system, workpits and cellars.
- Inform respective authorities in case of seepage into water course or sewage system.

 Do not allow to enter sewers/ surface or ground water.

 Methods and material for containment and cleaning up:
- Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
- Ensure adequate ventilation.

 Do not flush with water or aqueous cleansing agents
- Reference to other sections
- See Section 7 for information on safe handling. See Section 8 for information on personal protection equipment.
- See Section 13 for disposal information.

7 Handling and storage

- Precautions for safe handling
 - Ensure good ventilation/exhaustion at the workplace.
- Prevent formation of aerosols.
- Not applicable
- Information about fire and explosion protection: Keep ignition sources away Do not smoke.

 - Protect against electrostatic charges.

(Contd. on page 3)

Version number

according to 1907/2006/EC, Article 31

Trade name: Montana Black Ink violet

(Contd. of page 2)

- Conditions for safe storage, including any incompatibilities
- Storage:
- Requirements to be met by storerooms and receptacles: Store in a cool location.
- Information about storage in one common storage facility: Not required.
- Further information about storage conditions:
- Keep container tightly sealed.
- in cool, dry conditions in well sealed receptacles
- · Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- · Additional information about design of technical facilities: No further data; see item 7.
- · Control parameters
- Ingredients with limit values that require monitoring at the workplace:

107-98-2 1-Methoxy-2-propanol (10-25%)

IOELV Short-term value: 568 mg/m³, 150 ppm Long-term value: 375 mg/m³, 100 ppm Skin

- Additional information: The lists valid during the making were used as basis.
- · Exposure controls
- Personal protective equipment:
- General protective and hygienic measures: Wash hands before breaks and at the end of work.
- Respiratory protection:
- In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.
- Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the

preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Penetration time of glove material

The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

Eye protection:



Tightly sealed goggles

9 Physical and chemical properties

- Information on basic physical and chemical properties
- General Information

Appearance: Form:

Colour:

Fluid

According to product specification · Odour: Product specific

· Odour threshold:

· Important information on protection of health and

environment, and on safety.

· pH-value: Not determined.

Change in condition

Melting point/Melting range: 78°C

Boiling point/Boiling range:

Undetermined.

Not determined.

(Contd. on page 4

Page 3 of 6

according to 1907/2006/EC, Article 31

Trade name: Montana Black Ink violet

	(Contd. of pa	
Flash point:	13°C	
· Flammability (solid, gaseous):	Not applicable.	
· Ignition temperature:	287°C	
Decomposition temperature:	Not determined.	
· Self-igniting:	Product is not selfigniting.	
Danger of explosion:	Product is not explosive. However, formation of explosive air/vapour mixtures are possible.	
Explosion limits:		
Lower:	1,7 Vol %	
Upper:	15,0 Vol %	
· Vapour pressure at 20°C:	59 hPa	
· Density at 20°C:	0,86 g/cm³	
· Relative density	Not determined.	
· Vapour density	Not determined.	
· Evaporation rate	Not determined.	
· Solubility in / Miscibility with		
water:	Not miscible or difficult to mix.	
· Segregation coefficient (n-octanol/water):	Not determined.	
· Viscosity:		
Dynamic at 20°C:	5 mPas	
Kinematic:	Not determined.	
· Solvent content:		
Organic solvents:	84,0 %	
Solids content:	16,0 %	
· Other information	No further relevant information available.	

10 Stability and reactivity

- Reactivity
- Chemical stability
- Thermal decomposition / conditions to be avoided:
- No decomposition if used according to specifications. Possibility of hazardous reactions No dangerous reactions known.
- Conditions to avoid No further relevant information available.
- Incompatible materials: No further relevant information available.
- Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

- · Information on toxicological effects
- Acute toxicity:
- · LD/LC50 values relevant for classification: 509-34-2 C. I. Solvent Red 49

Oral LD50 1830 mg/kg (rat) 110-25-8 Oleoylsarcosinic acid Oral LD50 9200 mg/kg (rat)

- Primary irritant effect:
- on the skin: No irritant effect.
- on the eye: No irritating effect
- Sensitization: No sensitizing effects known.

12 Ecological information

- Toxicity
- Acquatic toxicity: No further relevant information available.
- Persistence and degradability No further relevant information available.
- Behaviour in environmental systems:
- Bioaccumulative potential No further relevant information available. Mobility in soil No further relevant information available.
- Additional ecological information:

Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water

(Contd. on page 5)

according to 1907/2006/EC, Article 31

Trade name: Montana Black Ink violet

(Contd. of page 4)

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
Results of PBT and vPvB assessment

- PBT: Not applicable.

 vPvB: Not applicable.
- Other adverse effects No further relevant information available.

13 Disposal considerations

- Waste treatment methods
- Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

•	European	waste	catalogue
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08 00 00	WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS,			
	VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS			
08 01 00	wastes from MFSU and removal of paint and varnish			
08 01 13*	sludges from paint or varnish containing organic solvents or other dangerous substances			

- Uncleaned packaging:
- Recommendation: Disposal must be made according to official regulations.

14 Transport information

Land transport ADR/RID (cross-border)



ADR/RID class: 3 (F1) Flammable liquids.

Danger code (Kemler): 33 **UN-Number:** 1263 Packaging group: II

Hazard label UN proper shipping name: 1263 PAINT

Limited quantities (LQ) 5LTunnel restriction code D/E

Maritime transport IMDG:



IMDG Class: UN Number: 1263 Labe1 Packaging group: IIEMS Number: F-E , S-EMarine pollutant: No PATNT Proper shipping name:

Air transport ICAO-TI and IATA-DGR:



ICAO/IATA Class: UN/ID Number: 1263 Labe1 Packaging group: IIProper shipping name: PAINT

Special precautions for user Warning: Flammable liquids.

Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code Not applicable.

EU

(Contd. on page 6)

according to 1907/2006/EC, Article 31

Trade name: Montana Black Ink violet

(Contd. of page 5)

15 Regulatory information

- \cdot Safety, health and environmental regulations/legislation specific for the substance or mixture
- · National regulations:
- · Technical instructions (air):

Class	Share in %
NK	50-100

- Waterhazard class: Water hazard class 1 (Self-assessment): slightly hazardous for water.
 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Relevant phrases

Highly flammable liquid and vapour. Flammable liquid and vapour. Harmful if swallowed. Causes skin irritation. H225 H226 H302 H315 H318 Causes serious eye damage. Lauses serious eye damage.
Harmful if inhaled.
May cause respiratory irritation.
May cause drowsiness or dizziness.
Very toxic to aquatic life. H332 H335 H336 H400 R10 Flammable. Highly flammable.
Harmful by inhalation.
Harmful if swallowed. R11 R20 R22 Irritating to eyes. Irritating to skin. R36 R38 R41 Risk of serious damage to eyes. R50 Very toxic to aquatic organisms.
R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment. R67 Vapours may cause drowsiness and dizziness.