

Material Safety Data Sheet

Prepared in accordance with ISO 11014-1/ANSI standard Z400.1-2004

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1. PRODUCT AND COMPANY IDENTIFICATION

Product code Product name Product category

59204 Bright Red 59000 Series Enamel Plus Gloss Screen Ink

Manufacturer or supplier's details UNITED STATES Nazdar Company 8501 Hedge Lane Terrace Shawnee, KS 66227 Tel: 1-913-422-1888 Tel: 1-800-677-4657 Fax: 1-913-422-2294

UNITED KINGDOM Nazdar Limited 7 Barton Road Heaton Mersey Industrial Estate Stockport, Cheshire SK4 3EG Tel: +44 161 442 2111 Emergency Telephone NumberUSA:Chemtrec: 1-800-424-9300Outside USA:Chemtrec: 1-703-527-3887

Website: www.nazdar.com MSDS Information: 1-913-422-1888 ext 2305 MSDS Contact: Regulatory Compliance email: regcomp@nazdar.com

2. HAZARDS IDENTIFICATION

This product is a preparation. Health hazard information is based on its components.

Appearance Flammable Properties Emergency Overview	Colored liquid Combustible liquid and vapor. Aspiration hazard. Harmful: may cause lung damage if swallowed. Irritant. May cause drowsiness and dizziness.
Eyes	May cause eye irritation.
Skin	May cause skin irritation and/or dermatitis.
Inhalation	May cause irritation of respiratory tract. Inhalation of high vapour concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.
Ingestion	Harmful if swallowed. Potential for aspiration if swallowed. Risk of serious damage to the lungs (by aspiration).

3. COMPOSITION/INFORMATION ON INGREDIENTS

Component	CAS-No	Weight %
Stoddard solvent	8052-41-3	10 - 30
Limestone	1317-65-3	10 - 30
Naphtha (petroleum), heavy aromatic	64742-94-5	1 - 5
Solvent naphtha (petroleum), medium aliphatic	64742-88-7	1 - 5
Xylenes (o-, m-, p- isomers)	1330-20-7	1 - 5
Ethyl benzene (contaminant)	100-41-4	< 0.5
Naphthalene (contaminant)	91-20-3	< 0.5

• Component names which have the word (contaminant) are constituents contained in Aromatic Hydrocarbon ingredients and are an integral part of the ingredient and cannot be separated. The percentage listed for the contaminant is as contained in the Hydrocarbon ingredient. (Example: 100% Hydrocarbon, 10% Contaminant A, 3% Contaminant B)

4. FIRST AID MEASURES				
Eye Contact	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Get medical attention immediately if irritation develops and persists.			
Skin Contact	Wash off immediately with soap and plenty of water. Use a mild soap if available. Rinse immediately with plenty of water for at least 15 minutes. Remove contaminated clothing. If irritation develops, get medical attention.			

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Inhalation	If breathed in, move person into fresh air. If breathing is irregular or stopped, administer artificial respiration. Get medical attention immediately.		
Ingestion	If swallowed, DO NOT induce vomiting. Call a physician or Poison Control Centre immediately. Never give anything by mouth to an unconscious person.		
	5. FIRE-FIGHTING MEASURES		
Flammable Properties	Combustible liquid and vapor.		
Suitable Extinguishing Media	Foam. Carbon dioxide (CO2). Dry chemical. Water spray. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.		
Protective Equipment and Precautions for Firefighters	As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Keep away from fire, sparks and heated surfaces. Cool containers / tanks with water spray. Fire or intense heat may cause violent rupture of packages.		
Specific Hazards Arising from the Chemical	Thermal decomposition can lead to release of irritating gases and vapours. Burning produces obnoxious and toxic fumes.		
	6. ACCIDENTAL RELEASE MEASURES		
Personal Precautions	Remove all sources of ignition. Ventilate the area. Avoid breathing dust or vapor. Avoid contact with skin, eyes and clothing. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.		
Methods for Cleaning Up	Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local national regulations (see section 13). Do not use sparking tools.		
Environmental Precautions	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. In the product contaminates rivers and lakes or drains inform respective authorities.		
	7. HANDLING AND STORAGE		
Handling	Avoid contact with skin, eyes and clothing. Ensure adequate ventilation. Remove and wash contaminated clothing before re-use. Discard contaminated shoes. When using do not smoke. Do not take internally. Harmful or fatal if swallowed. Take notice of the directions of use on the label.		
Storage	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep container closed when not in use. Keep out of the reach of children. Keep away from heat and sources of ignition.		

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

Component	ACGIH TLV	OSHA PEL	NIOSH IDLH	Ontario TWAEV	Mexico OEL (TWA)
Stoddard solvent	TWA: 100 ppm	TWA: 100 ppm TWA: 525 mg/m ³ TWA: 500 ppm TWA: 2900 mg/m ³	20000 mg/m ³	TWA: 525 mg/m³	TWA/LMPE-PPT: 100 ppm TWA/LMPE-PPT: 523 mg/m ³ STEL/LMPE-CT: 200 ppm STEL/LMPE-CT: 1050 mg/m ³

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Limestone		TWA: 15 mg/m³ (total dust)			TWA/LMPE-PPT: 10 mg/m ³
		TWA: 5 mg/m ³ (respirable fraction)			STEL/LMPE-CT: 20 mg/m ³
Solvent naphtha (petroleum), medium aliphatic				TWA: 525 mg/m ³	
Xylenes (o-, m-, p- isomers)	TWA: 100 ppm STEL: 150 ppm	TWA: 100 ppm TWA: 435 mg/m ³ STEL: 150 ppm STEL: 655 mg/m ³		TWA: 100 ppm STEL: 150 ppm	TWA/LMPE-PPT: 100 ppm TWA/LMPE-PPT: 435 mg/m ³ STEL/LMPE-CT: 150 ppm STEL/LMPE-CT: 655 mg/m ³
Ethyl benzene (contaminant)	TWA: 20 ppm	TWA: 100 ppm TWA: 435 mg/m ³ STEL: 125 ppm STEL: 545 mg/m ³	800 ppm (10% LEL)	TWA: 100 ppm STEL: 125 ppm	TWA/LMPE-PPT: 100 ppm TWA/LMPE-PPT: 435 mg/m ³ STEL/LMPE-CT: 125 ppm STEL/LMPE-CT: 545 mg/m ³
Naphthalene (contaminant)	TWA: 10 ppm STEL: 15 ppm Skin	TWA: 10 ppm TWA: 50 mg/m ³ STEL: 15 ppm STEL: 75 mg/m ³	250 ppm	TWA: 10 ppm STEL: 15 ppm Skin	TWA/LMPE-PPT: 10 ppm TWA/LMPE-PPT: 50 mg/m ³ STEL/LMPE-CT: 15 ppm STEL/LMPE-CT: 75 mg/m ³

Engineering Measures

Use ventilation adequate to keep exposures below recommended exposure limits. See MSDS. In case of insufficient ventilation, wear suitable respiratory equipment.

Personal Protective Equipment Respiratory Protection

Eye Protection

Skin Protection

General Hygiene Considerations

Use the indicated respiratory protection if the occupational exposure limit is exceeded and/or in case of product release (dust). Respirator with a vapour filter. Ensure that eyewash stations and safety showers are close to the workstation location. Avoid contact with eyes. Safety glasses with side-shields. Goggles. Face-shield. Wear protective gloves/clothing. Solvent-resistant apron and boots.

Handle in accordance with good industrial hygiene and safety practice. Wash hands before eating, drinking, or smoking. Remove and wash contaminated clothing before re-use. Avoid contact with skin, eyes and clothing. Wear suitable gloves and eye/face protection. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance Odor pH Boiling point/Bo Freezing Point/F Evaporation Rat Vapour Pressur Flammability (so	Range te	Colored liquid Characteristic No information available >149 °C / >300 °F No information available No information available No information available No information available	Physical State Odor Threshold Autoignition Temperature Melting Point/Range Solubility Partition Coefficient (n-octanol/water) Vapour Density Flammability Limits in Air	Liquid No information available No information available No information available No information available Heavier than air
			Upper No information availa Lower No information availa	
Flash Point Method	46 °C / 115 Setaflash c		Photochemically Reactive	No
Weight Per Gall VOC by weight VOC Ibs/gal (les	%	8.84 33.71 2.98	Specific Gravity VOC by volume % VOC grams/liter (less water)	1.06 No information available 356.96

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10. STABILITY AND REACTIVITY			
Chemical Stability	Stable under normal conditions.		
Conditions to Avoid	Heat, flames and sparks.		
Incompatible Products	Strong acids. Strong bases. Strong oxidizing agents. Reducing agents.		
Hazardous Decomposition Products Thermal decomposition can lead to release of irritating gases and vapours. Carbon dioxide (CO2). Carbon monoxide.			

Possibility of Hazardous Reactions None under normal processing.

11. TOXICOLOGICAL INFORMATION

Acute Toxicity

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
Naphtha (petroleum), heavy aromatic	>5000 mg/kg (Rat)	>2000 mg/kg (Rabbit)	>590 mg/m³(Rat)4 h
Solvent naphtha (petroleum), medium aliphatic	>5000 mg/kg (Rat)	3000 mg/kg (Rabbit)	>5.28 mg/L (Rat)4 h
Xylenes (o-, m-, p- isomers)	4300 mg/kg (Rat)	>1700 mg/kg (Rabbit)	5000 ppm (Rat)4 h 47635 mg/L (Rat)4 h
Ethyl benzene (contaminant)	3500 mg/kg (Rat)	15354 mg/kg (Rabbit)	17.2 mg/L (Rat)4 h
Naphthalene (contaminant)	490 mg/kg (Rat)	>2500 mg/kg (Rat) >20 g/kg (Rabbit)	>340 mg/m³(Rat)1 h

Chronic Toxicity

Component	ACGIH	IARC	NTP	OSHA
Ethyl benzene (contaminant)	A3	Group 2B		х
Naphthalene (contaminant)		Group 2B	Reasonably Anticipated	X

ACGIH: (American Conference of Governmental Industrial Hygienists) IARC: (International Agency for Research on Cancer) NTP: (National Toxicity Program) OSHA: (Occupational Safety & Health Administration)

A3 - Animal Carcinogen Group 2B - Possibly Carcinogenic to Humans Reasonably Anticipated to be a Human Carcinogen

X - Present

Sensitisation	No information available
Mutagenic Effects	No information available
Reproductive Effects	No information available
Developmental hazard	No information available
Teratogenicity	No information available
Chronic Effects	Exposure to component solvent vapour concentrations in excess of the stated occupational
	exposure limit may result in adverse health effect, such as mucous membrane and
	respiratory system irritation and adverse effect on kidney, liver and central nervous system.
Target Organ Effects	Central nervous system, Eyes, Kidney, Respiratory system, Skin.

12. ECOLOGICAL INFORMATION

Ecotoxicity

We have no quantitative data concerning the ecological effects of this product. Should not be released into the environment.

Component	Algae	Fish	Water Flea
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Naphtha (petroleum), heavy aromatic		96h LC50 Lepomis macrochirus: 1740 mg/L [static] 96h LC50 Pimephales promelas: 19 mg/L [static] 96h LC50 Pimephales promelas: 41 mg/L 96h LC50 Pimephales promelas: 45 mg/L [flow-through]	
Solvent naphtha (petroleum), medium aliphatic	96h EC50 Pseudokirchneriella subcapitata: 450 mg/L	96h LC50 Pimephales promelas: 800 mg/L [static]	48h EC50 Daphnia magna: >100 mg/L
Xylenes (o-, m-, p- isomers)		96h LC50 Lepomis macrochirus: 13.1 - 16.5 mg/L [flow-through] 96h LC50 Oncorhynchus mykiss: 13.5 - 17.3 mg/L 96h LC50 Oncorhynchus mykiss: 2.661 - 4.093 mg/L [static] 96h LC50 Pimephales promelas: 23.53 - 29.97 mg/L [static] 96h LC50 Poecilia reticulata: 30.26 - 40.75 mg/L [static] 96h LC50 Lepomis macrochirus: 7.711 - 9.591 mg/L [static] 96h LC50 Pimephales promelas: 13.4 mg/L [flow-through] 96h LC50 Lepomis macrochirus: 19 mg/L 96h LC50 Cyprinus carpio: 780 mg/L [semi-static] 96h LC50 Cyprinus carpio: >780 mg/L	48h LC50 Gammarus lacustris: 0.6 mg/L 48h EC50 water flea: 3.82 mg/L
Ethyl benzene (contaminant)	96h EC50 Pseudokirchneriella subcapitata: 1.7 - 7.6 mg/L [static] 72h EC50 Pseudokirchneriella subcapitata: 2.6 - 11.3 mg/L [static] 72h EC50 Pseudokirchneriella subcapitata: 4.6 mg/L 96h EC50 Pseudokirchneriella subcapitata: >438 mg/L	 96h LC50 Oncorhynchus mykiss: 11.0 - 18.0 mg/L [static] 96h LC50 Pimephales promelas: 7.55 - 11 mg/L [flow-through] 96h LC50 Pimephales promelas: 9.1 - 15.6 mg/L [static] 96h LC50 Lepomis macrochirus: 32 mg/L [static] 96h LC50 Oncorhynchus mykiss: 4.2 mg/L [semi-static] 96h LC50 Poecilia reticulata: 9.6 mg/L [static] 	48h EC50 Daphnia magna: 1.8 - 2.4 mg/L
Naphthalene (contaminant)	72h EC50 Skeletonema costatum: 0.4 mg/L	96h LC50 Oncorhynchus mykiss: 0.91 - 2.82 mg/L [static] 96h LC50 Pimephales promelas: 5.74 - 6.44 mg/L [flow-through] 96h LC50 Oncorhynchus mykiss: 1.6 mg/L [flow-through] 96h LC50 Pimephales promelas: 1.99 mg/L [static] 96h LC50 Lepomis macrochirus: 31.0265 mg/L [static]	48h EC50 Daphnia magna: 1.09 - 3.4 mg/L [static] 48h EC50 Daphnia magna: 1.96 mg/L [Flow through] 48h LC50 Daphnia magna: 2.16 mg/L

Persistence and Degradability Bioaccumulation Mobility in Environmental Media

No information available No information available No information available

Component	log Pow
Naphtha (petroleum), heavy aromatic	4.5
Xylenes (o-, m-, p- isomers)	2.96
Ethyl benzene (contaminant)	3.118
Naphthalene (contaminant)	3.3

13. DISPOSAL CONSIDERATIONS

Waste Disposal Methods

Dispose of contents/container in accordance with local regulation.

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Contaminated Packaging

Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION

DOT

UN1210, Printing Ink, 3, III

In the U.S. and Canada, this material may be reclassified as a combustible liquid and is not regulated, via surface transportation, in containers less than 119 gallons or 450 liters [per 49 CFR 173.150 (f)] [per Transportation of Dangerous Goods Regulations/Clear Language Part 1.33].

ICAO/IATA UN1210, Printing Ink, 3, III

IMDG/IMO

UN1210, Printing Ink, 3, III

15. REGULATORY INFORMATION

International Inventories

Listed on TSCA. For further information, please contact: Manufacturer, importer, supplier

U.S. Federal Regulations

SARA 313

The following components are subject to reporting levels established by SARA Title III, Section 313

Component	CAS-No	Weight %	SARA 313 - Threshold Values
Ethyl benzene (contaminant)	100-41-4	< 0.5	0.1
Xylenes (o-, m-, p- isomers)	1330-20-7	1 - 5	1.0
Naphthalene (contaminant)	91-20-3	< 0.5	0.1

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)

Component	CAS-No	Weight %
Xylenes (o-, m-, p- isomers)	1330-20-7	1 - 5

U.S. State Regulations

Component	Massachusetts Right To Know	Minnesota Right To Know	New Jersey Right To Know	Pennsylvania Right To Know
Stoddard solvent	X	Х	Х	Х
Limestone	X	Х	Х	Х
Solvent naphtha (petroleum), medium aliphatic	Not Listed	Not Listed	х	Not Listed
Xylenes (o-, m-, p- isomers)	X	Х	х	X
Ethyl benzene (contaminant)	X	Х	Х	X
Naphthalene (contaminant)	X	Х	х	X

California Prop. 65

WARNING! This product contains a chemical known in the State of California to cause cancer and / or WARNING! This product contains a chemical known in the State of California to cause birth defects or other reproductive harm

Component	CAS-No	Weight %
Ethyl benzene (contaminant)	100-41-4	< 0.5
Naphthalene (contaminant)	91-20-3	< 0.5

Canada

This product has been classified according to the hazard criteria of the CPR and the MSDS contains all of the information required by the CPR

Component					
Stoddard	solvent				

oddard solvent B3,D2B	omponent	WHMIS Classifications of Components
	oddard solvent	B3.D2B

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Limestone	D2A
Solvent naphtha (petroleum), medium aliphatic	ВЗ
Xylenes (o-, m-, p- isomers)	B2,D2A,D2B
Ethyl benzene (contaminant)	B2,D2A,D2B
Naphthalene (contaminant)	B4,D2A

Component	NPRI - National Pollutant Release Inventory		
Stoddard solvent	Part 5 Substance Part 5, Other Groups and Mixtures		
Naphtha (petroleum), heavy aromatic	Part 5 Substance Part 5, Other Groups and Mixtures		
Solvent naphtha (petroleum), medium aliphatic	Part 5 Substance Part 5, Other Groups and Mixtures		
Xylenes (o-, m-, p- isomers)	Part 1, Group 1 Substance Part 5 Substance Part 5, Isomer Groups		
Ethyl benzene (contaminant)	Part 4 Substance Part 1, Group 1 Substance		
Naphthalene (contaminant)	Part 1, Group 1 Substance		

Regulation (EC) No. 1907/2006 (REACH), Article 57

None known

HMIS:	Health 1 *	Flammability 2	Reactivity O	PPE X	
16. OTHER INFORMATION					
Revision Date	May-07-2012				
Revision Note	New MSDS format	t			

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of MSDS