



Material Safety Data Sheet
Prepared in accordance with ISO 11014-1/ANSI standard Z400.1-2004

Print Date May-07-2012

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1. PRODUCT AND COMPANY IDENTIFICATION

Product code 59191
Product name Flat Black
Product category 59000 Series Enamel Plus Gloss Screen Ink

Manufacturer or supplier's details

UNITED STATES
 Nazdar Company
 8501 Hedge Lane Terrace
 Shawnee, KS 66227
 Tel: 1-913-422-1888
 Tel: 1-800-677-4657
 Fax: 1-913-422-2294

UNITED KINGDOM
 Nazdar Limited
 7 Barton Road
 Heaton Mersey Industrial Estate
 Stockport, Cheshire SK4 3EG
 Tel: +44 161 442 2111

Emergency Telephone Number

USA: Chemtrec: 1-800-424-9300
 Outside USA: Chemtrec: 1-703-527-3887

Website: www.nazdar.com
 MSDS Information: 1-913-422-1888 ext 2305
 MSDS Contact: Regulatory Compliance
 email: regcomp@nazdar.com

2. HAZARDS IDENTIFICATION

This product is a preparation. Health hazard information is based on its components.

Appearance Colored liquid
Flammable Properties Combustible liquid and vapor.
Emergency Overview Aspiration hazard. Harmful: may cause lung damage if swallowed. Irritant. May cause drowsiness and dizziness.

Eyes May cause eye irritation.
Skin May cause skin irritation and/or dermatitis.
Inhalation May cause irritation of respiratory tract. Inhalation of high vapour concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.
Ingestion Harmful if swallowed. Potential for aspiration if swallowed. Risk of serious damage to the lungs (by aspiration).

3. COMPOSITION/INFORMATION ON INGREDIENTS

Component	CAS-No	Weight %
Stoddard solvent	8052-41-3	10 - 30
Crystalline silica (cristobalite)	14464-46-1	10 - 30
Inert Pigment	Trade Secret	10 - 30
Solvent naphtha (petroleum), medium aliphatic	64742-88-7	10 - 30
Carbon black	1333-86-4	5 - 10
Xylenes (o-, m-, p- isomers)	1330-20-7	1 - 5
Quartz, crystalline silica	14808-60-7	< 1
Ethyl benzene (contaminant)	100-41-4	< 0.5

• Component names which have the word (contaminant) are constituents contained in Aromatic Hydrocarbon ingredients and are an integral part of the ingredient and cannot be separated. The percentage listed for the contaminant is as contained in the Hydrocarbon ingredient. (Example: 100% Hydrocarbon, 10% Contaminant A, 3% Contaminant B)

4. FIRST AID MEASURES

Eye Contact Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Get medical attention immediately if irritation develops and persists.

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Skin Contact	Wash off immediately with soap and plenty of water. Use a mild soap if available. Rinse immediately with plenty of water for at least 15 minutes. Remove contaminated clothing. If irritation develops, get medical attention.
Inhalation	If breathed in, move person into fresh air. If breathing is irregular or stopped, administer artificial respiration. Get medical attention immediately.
Ingestion	If swallowed, DO NOT induce vomiting. Call a physician or Poison Control Centre immediately. Never give anything by mouth to an unconscious person.

5. FIRE-FIGHTING MEASURES

Flammable Properties	Combustible liquid and vapor.
Suitable Extinguishing Media	Foam. Carbon dioxide (CO2). Dry chemical. Water spray. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Protective Equipment and Precautions for Firefighters	As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Keep away from fire, sparks and heated surfaces. Cool containers / tanks with water spray. Fire or intense heat may cause violent rupture of packages.
Specific Hazards Arising from the Chemical	Thermal decomposition can lead to release of irritating gases and vapours. Burning produces obnoxious and toxic fumes.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions	Remove all sources of ignition. Ventilate the area. Avoid breathing dust or vapor. Avoid contact with skin, eyes and clothing. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.
Methods for Cleaning Up	Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13). Do not use sparking tools.
Environmental Precautions	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

7. HANDLING AND STORAGE

Handling	Avoid contact with skin, eyes and clothing. Ensure adequate ventilation. Remove and wash contaminated clothing before re-use. Discard contaminated shoes. When using do not smoke. Do not take internally. Harmful or fatal if swallowed. Take notice of the directions of use on the label.
Storage	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep container closed when not in use. Keep out of the reach of children. Keep away from heat and sources of ignition.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

Component	ACGIH TLV	OSHA PEL	NIOSH IDLH	Ontario TWAEV	Mexico OEL (TWA)
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Stoddard solvent	TWA: 100 ppm	TWA: 100 ppm TWA: 525 mg/m ³ TWA: 500 ppm TWA: 2900 mg/m ³	20000 mg/m ³	TWA: 525 mg/m ³	TWA/LMPE-PPT: 100 ppm TWA/LMPE-PPT: 523 mg/m ³ STEL/LMPE-CT: 200 ppm STEL/LMPE-CT: 1050 mg/m ³
Crystalline silica (cristobalite)	TWA: 0.025 mg/m ³ (respirable fraction)	TWA: 0.05 mg/m ³ (respirable dust)	25 mg/m ³	TWA: 0.05 mg/m ³ (respirable)	TWA/LMPE-PPT: 0.05 mg/m ³ (respirable fraction)
Solvent naphtha (petroleum), medium aliphatic				TWA: 525 mg/m ³	
Carbon black	TWA: 3 mg/m ³ (inhalable fraction)	TWA: 3.5 mg/m ³	1750 mg/m ³	TWA: 3.5 mg/m ³	TWA/LMPE-PPT: 3.5 mg/m ³ STEL/LMPE-CT: 7 mg/m ³
Xylenes (o-, m-, p- isomers)	TWA: 100 ppm STEL: 150 ppm	TWA: 100 ppm TWA: 435 mg/m ³ STEL: 150 ppm STEL: 655 mg/m ³		TWA: 100 ppm STEL: 150 ppm	TWA/LMPE-PPT: 100 ppm TWA/LMPE-PPT: 435 mg/m ³ STEL/LMPE-CT: 150 ppm STEL/LMPE-CT: 655 mg/m ³
Quartz, crystalline silica	TWA: 0.025 mg/m ³ (respirable fraction)	TWA: 0.1 mg/m ³ (respirable dust)	50 mg/m ³	TWA: 0.10 mg/m ³ (respirable)	TWA/LMPE-PPT: 0.1 mg/m ³ (respirable fraction)
Ethyl benzene (contaminant)	TWA: 20 ppm	TWA: 100 ppm TWA: 435 mg/m ³ STEL: 125 ppm STEL: 545 mg/m ³	800 ppm (10% LEL)	TWA: 100 ppm STEL: 125 ppm	TWA/LMPE-PPT: 100 ppm TWA/LMPE-PPT: 435 mg/m ³ STEL/LMPE-CT: 125 ppm STEL/LMPE-CT: 545 mg/m ³

Engineering Measures

Use ventilation adequate to keep exposures below recommended exposure limits. See MSDS. In case of insufficient ventilation, wear suitable respiratory equipment.

Personal Protective Equipment**Respiratory Protection**

Use the indicated respiratory protection if the occupational exposure limit is exceeded and/or in case of product release (dust). Respirator with a vapour filter.

Eye Protection

Ensure that eyewash stations and safety showers are close to the workstation location.

Skin Protection

Avoid contact with eyes. Safety glasses with side-shields. Goggles. Face-shield. Wear protective gloves/clothing. Solvent-resistant apron and boots.

General Hygiene Considerations

Handle in accordance with good industrial hygiene and safety practice. Wash hands before eating, drinking, or smoking. Remove and wash contaminated clothing before re-use. Avoid contact with skin, eyes and clothing. Wear suitable gloves and eye/face protection. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Colored liquid	Physical State	Liquid
Odor	Characteristic	Odor Threshold	No information available
pH	No information available	Autoignition Temperature	No information available
Boiling point/Boiling Range	>149 °C / >300 °F	Melting Point/Range	No information available
Freezing Point/Range	No information available	Solubility	No information available
Evaporation Rate	No information available	Partition Coefficient (n-octanol/water)	No information available
Vapour Pressure	No information available	Vapour Density	Heavier than air
Flammability (solid, gas)	No information available	Flammability Limits in Air	
		Upper	No information available
		Lower	No information available

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Flash Point Method	46 °C / 115 °F Setaflash closed cup	Photochemically Reactive	No
Weight Per Gallon (lbs/gal)	9.41	Specific Gravity	1.13
VOC by weight %	33.27	VOC by volume %	No information available
VOC lbs/gal (less water)	3.13	VOC grams/liter (less water)	375.13

10. STABILITY AND REACTIVITY

Chemical Stability	Stable under normal conditions.
Conditions to Avoid	Heat, flames and sparks.
Incompatible Products	Strong acids. Strong bases. Strong oxidizing agents. Reducing agents.
Hazardous Decomposition Products	Thermal decomposition can lead to release of irritating gases and vapours. Carbon dioxide (CO ₂). Carbon monoxide.
Possibility of Hazardous Reactions	None under normal processing.

11. TOXICOLOGICAL INFORMATION

Acute Toxicity

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
Solvent naphtha (petroleum), medium aliphatic	>5000 mg/kg (Rat)	3000 mg/kg (Rabbit)	>5.28 mg/L (Rat) 4 h
Carbon black	>15400 mg/kg (Rat)	>3 g/kg (Rabbit)	
Xylenes (o-, m-, p- isomers)	4300 mg/kg (Rat)	>1700 mg/kg (Rabbit)	5000 ppm (Rat) 4 h 47635 mg/L (Rat) 4 h
Quartz, crystalline silica	500 mg/kg (Rat)		
Ethyl benzene (contaminant)	3500 mg/kg (Rat)	15354 mg/kg (Rabbit)	17.2 mg/L (Rat) 4 h

Chronic Toxicity

Component	ACGIH	IARC	NTP	OSHA
Crystalline silica (cristobalite)		Group 1		X
Carbon black	A3	Group 2B		X
Quartz, crystalline silica		Group 1	Known	X
Ethyl benzene (contaminant)	A3	Group 2B		X

Carbon black is classified as a carcinogen by the IARC (possibly carcinogenic to humans, Group 2B). In their evaluation of carbon black, IARC indicates exposure to carbon black, per se, does not occur when it remains bound within a product matrix, specifically, rubber, ink, or paint. Carbon black is present only in a bound form in this preparation.

ACGIH: (American Conference of Governmental Industrial Hygienists)

IARC: (International Agency for Research on Cancer)

NTP: (National Toxicity Program)

OSHA: (Occupational Safety & Health Administration)

A3 - Animal Carcinogen

Group 1 - Carcinogenic to Humans

Group 2B - Possibly Carcinogenic to Humans

Known - Known Carcinogen

X - Present

Sensitisation	No information available
Mutagenic Effects	No information available
Reproductive Effects	No information available
Developmental hazard	No information available
Teratogenicity	No information available

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Chronic Effects Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effect, such as mucous membrane and respiratory system irritation and adverse effect on kidney, liver and central nervous system.

Target Organ Effects Central nervous system, Eyes, Kidney, Respiratory system, Skin.

12. ECOLOGICAL INFORMATION

Ecotoxicity

We have no quantitative data concerning the ecological effects of this product. Should not be released into the environment.

Component	Algae	Fish	Water Flea
Solvent naphtha (petroleum), medium aliphatic	96h EC50 Pseudokirchneriella subcapitata: 450 mg/L	96h LC50 Pimephales promelas: 800 mg/L [static]	48h EC50 Daphnia magna: >100 mg/L
Carbon black			24h EC50 Daphnia magna: >5600 mg/L
Xylenes (o-, m-, p- isomers)		96h LC50 Lepomis macrochirus: 13.1 - 16.5 mg/L [flow-through] 96h LC50 Oncorhynchus mykiss: 13.5 - 17.3 mg/L 96h LC50 Oncorhynchus mykiss: 2.661 - 4.093 mg/L [static] 96h LC50 Pimephales promelas: 23.53 - 29.97 mg/L [static] 96h LC50 Poecilia reticulata: 30.26 - 40.75 mg/L [static] 96h LC50 Lepomis macrochirus: 7.711 - 9.591 mg/L [static] 96h LC50 Pimephales promelas: 13.4 mg/L [flow-through] 96h LC50 Lepomis macrochirus: 19 mg/L 96h LC50 Cyprinus carpio: 780 mg/L [semi-static] 96h LC50 Cyprinus carpio: >780 mg/L	48h LC50 Gammarus lacustris: 0.6 mg/L 48h EC50 water flea: 3.82 mg/L
Ethyl benzene (contaminant)	96h EC50 Pseudokirchneriella subcapitata: 1.7 - 7.6 mg/L [static] 72h EC50 Pseudokirchneriella subcapitata: 2.6 - 11.3 mg/L [static] 72h EC50 Pseudokirchneriella subcapitata: 4.6 mg/L 96h EC50 Pseudokirchneriella subcapitata: >438 mg/L	96h LC50 Oncorhynchus mykiss: 11.0 - 18.0 mg/L [static] 96h LC50 Pimephales promelas: 7.55 - 11 mg/L [flow-through] 96h LC50 Pimephales promelas: 9.1 - 15.6 mg/L [static] 96h LC50 Lepomis macrochirus: 32 mg/L [static] 96h LC50 Oncorhynchus mykiss: 4.2 mg/L [semi-static] 96h LC50 Poecilia reticulata: 9.6 mg/L [static]	48h EC50 Daphnia magna: 1.8 - 2.4 mg/L

Persistence and Degradability No information available
Bioaccumulation No information available
Mobility in Environmental Media No information available

Component	log Pow
Xylenes (o-, m-, p- isomers)	2.96
Ethyl benzene (contaminant)	3.118

13. DISPOSAL CONSIDERATIONS

Waste Disposal Methods Dispose of contents/container in accordance with local regulation.

Contaminated Packaging Empty containers should be taken to an approved waste handling site for recycling or disposal.

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14. TRANSPORT INFORMATION

DOT

UN1210, Printing Ink, 3, III

In the U.S. and Canada, this material may be reclassified as a combustible liquid and is not regulated, via surface transportation, in containers less than 119 gallons or 450 liters [per 49 CFR 173.150 (f)] [per Transportation of Dangerous Goods Regulations/Clear Language Part 1.33].

ICAO/IATA

UN1210, Printing Ink, 3, III

IMDG/IMO

UN1210, Printing Ink, 3, III

15. REGULATORY INFORMATION

International Inventories

Listed on TSCA. For further information, please contact: Manufacturer, importer, supplier

U.S. Federal Regulations**SARA 313**

The following components are subject to reporting levels established by SARA Title III, Section 313

Component	CAS-No	Weight %	SARA 313 - Threshold Values
Ethyl benzene (contaminant)	100-41-4	< 0.5	0.1
Xylenes (o-, m-, p- isomers)	1330-20-7	1 - 5	1.0

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)

Component	CAS-No	Weight %
Xylenes (o-, m-, p- isomers)	1330-20-7	1 - 5

U.S. State Regulations

Component	Massachusetts Right To Know	Minnesota Right To Know	New Jersey Right To Know	Pennsylvania Right To Know
Stoddard solvent	X	X	X	X
Crystalline silica (cristobalite)	X	X	X	X
Inert Pigment	Not Listed	Not Listed	Not Listed	X
Solvent naphtha (petroleum), medium aliphatic	Not Listed	Not Listed	X	Not Listed
Carbon black	X	X	X	X
Xylenes (o-, m-, p- isomers)	X	X	X	X
Quartz, crystalline silica	X	X	X	X
Ethyl benzene (contaminant)	X	X	X	X

California Prop. 65

WARNING! This product contains a chemical known in the State of California to cause cancer and / or WARNING! This product contains a chemical known in the State of California to cause birth defects or other reproductive harm

Component	CAS-No	Weight %
Ethyl benzene (contaminant)	100-41-4	< 0.5
Carbon black	1333-86-4	5 - 10
Quartz, crystalline silica	14808-60-7	< 1

Canada

This product has been classified according to the hazard criteria of the CPR and the MSDS contains all of the information required by the CPR

Component	WHMIS Classifications of Components
Stoddard solvent	B3,D2B
Crystalline silica (cristobalite)	D2A
Inert Pigment	D2A

