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03/08/2002 07:58 1-651-646-3067

LOES ENTERPRISES INC

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SOFT-KUT  
Blocks

Rec'd 02-05-04 ✓

US DEPARTMENT OF LABOR

OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION

MATERIAL SAFETY DATA SHEET

SECTION I - GENERAL DATA

MANUFACTURER:  
Peoli Clay Co.  
6879 Peoli Road  
Peoli WI 53508

PRODUCT NAME: Engraving Vinyl Pad  
PRODUCT NUMBER: N/A  
CHEMICAL FAMILY: PVC

Telephone# (608)845-7000  
Attention: Mike Jacobs

HAZARD RATINGS HEALTH:1  
FIRE:1  
REACTIVITY:0

SECTION II - HAZARDOUS INGREDIENTS

INGREDIENT	CAS#	OSHA-PEL	ACGIH-TLV
N/A			

SECTION III - PHYSICAL DATA

BOILING POINT: N/A  
 VAPOR PRESSURE (mm Hg. at 20deg.C): N/A  
 VAPOR DENSITY (AIR = 1): N/A  
 SPECIFIC GRAVITY: 1.46  
 PERCENT VOLATILE VOLUME: N/A  
 SOLUBILITY IN WATER: N/A  
 EVAPORATION RATE (BUTYL ACETATE = 1): N/A  
 APPEARANCE AND ODOR: Solid gray, Slight odor

SECTION IV - FIRE AND EXPLOSION DATA

FLASH POINT N/A FLAMMABLE LIMITS LEL:UEL N/A

EXTINGUISHING MEDIA: Foam, carbon dioxide, dry chemical, water fog

SPECIAL FIRE FIGHTING PROCEDURES: Wear self-contained breathing apparatus and standard fire fighting protective clothing.

UNUSUAL FIRE & EXPLOSION HAZARDS: NONE

N/A = NOT APPLICABLE N/D = NOT DETERMINED

V-3355

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LOES ENTERPRISES INC

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Soft Kut Blocks

PRODUCT NAME: Engraving Vinyl Pad  
PRODUCT NUMBER: N/A

SECTION V - REACTIVITY DATA

STABILITY: Stable  
HAZARDOUS POLYMERIZATION: Will not occur  
HAZARDOUS DECOMPOSITION PRODUCTS: Carbon dioxide, carbon monoxide, hydrogen chloride, oxides from stabilizers  
CONDITIONS TO AVOID: Excessive heat, poor ventilation  
INCOMPATIBILITY: Strong oxidizing agents

SECTION VI - SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE OF SPILL: N/A

WASTE DISPOSAL METHOD: In accordance with local, state, and federal regulations.

SECTION VII - HEALTH DATA

ROUTES OF ENTRY: EYES - SKIN - INHALATION - INGESTION

EFFECTS OF OVEREXPOSURE: Under normal conditions no effects known.  
SKIN - May cause irritation, defatting, or dermatitis  
INHALATION - N/D  
INGESTION - May cause nausea, cramps, and diarrhea

FIRST AID: EYES - Immediately flush with plenty of water. Get medical attention.  
SKIN - Wash affected area with plenty of soap and water.

INHALATION - Remove to fresh air. If necessary, give artificial respiration. Get medical attention.  
INGESTION - Induce vomiting and dilute by drinking water. Never give liquids to an unconscious person. Get medical attention.

SECTION VIII - SPECIAL PROTECTION INFORMATION

Under normal conditions none necessary.  
RESPIRATORY PROTECTION: N/A  
VENTILATION: N/A  
GLOVES: N/A  
EYE PROTECTION: N/A  
OTHER EQUIPMENT: N/A

**MATERIAL SAFETY DATA SHEET****HANDY ART BLOCK INK**

TRAVEL NAME ON LABEL

ROCK PAINT DISTRIBUTING CORP.

MANUFACTURER

MSDS NUMBER

365 SUNNYSIDE DR. P.O. BOX 482

ADDRESS

CAS NUMBER

MILTON, WI 53563

NOVEMBER 2000

DATE PREPARED

(608)868-6873 (414) 563-8545

PHONE NUMBER(FOR INFORMATION)

PREPARED BY

**SECTION 1 - MATERIAL IDENTIFICATION AND INFORMATION**

OTHER LIMITS

COMPONENTS: CHEMICAL NAME & COMMON NAMES	%	OSHA PEL	ACGIH TLV	OTHER LIMITS RECOMMENDED
WATER				
PIGMENT: ASSORTED NON-TOXIC COLORS				
PROPYLENE GLYCOL				
CALCIUM CARBONATE				
BARIUM SULFATE				
GUMS and/or CELLULOSIC				
ACRYLIC EMULSION				

AS PER ASTM D-4236 AND AS PER THE ART AND CRAFT MATERIALS INSTITUTE (ACMI) INC. THIS PAINT HAS BEEN CERTIFIED NON-TOXIC.

**SECTION 2 - PHYSICAL/CHEMICAL CHARACTERISTICS**

BOILING POINT - ABOUT 212	SPECIFIC GRAVITY (H <sub>2</sub> O=1) - ABOUT 9LBS PER GAL
VAPOR PRESSURE (mm Hg & TEMPERATURE) - 17mm Hg	MELTING POINT - N/A
VAPOR DENSITY (AIR=1) - NOT AVAILABLE	EVAPORATION RATE (WATER=1) - SLOWER
SOLUBILITY IN WATER - DILUTABLE	WATER REACTIVE - N/A
APPEARANCE & ODOR - SLIGHT AMMONIA ODOR, OR NO ODOR PRESENT	

**SECTION 3 - FIRE AND EXPLOSION HAZARD DATA**

FLASH POINT & METHOD USED N/A	AUTO IGNITION TEMPERATURE N/A	FLAMMABILITY LIMITS IN AIR % BY VOLUME N/A
EXTINGUISHER MEDIA FOAM - DRY CHEMICAL - CO <sub>2</sub> - WATER SPRAY OR FOG	LEL	UEL
SPECIAL FIRE FIGHTING PROCEDURES N/A		
UNUSUAL FIRE AND EXPLOSION HAZARDS N/A		

<b>SECTION 4 - REACTIVITY HAZARD DATA</b>		<b>BLOCK - 2</b>
STABILITY <input checked="" type="checkbox"/> STABLE <input type="checkbox"/> UNSTABLE	CONDITIONS TO AVOID  NONE KNOWN	
INCOMPATABILITY (MATERIALS TO AVOID) NONE KNOWN-HOWEVER PRODUCT PROPERTIES MAY BE ALTERED BY MIXING WITH SOME MATERIALS.		
HAZARDOUS DECOMPOSITION PRODUCTS THERMAL DECOMPOSITION IN THE PRESENCE OF AIR MAY YIELD CARBON MONOXIDE AND/OR CARBON DIOXIDE AND TRACES OF MONOMER.		
HAZARDOUS POLYMERIZATION <input type="checkbox"/> MAY OCCUR <input checked="" type="checkbox"/> WILL NOT OCCUR	CONDITIONS TO AVOID	

<b>SECTION 5 - HEALTH HAZARD DATA</b>			
PRIMARY ROUTES OF ENTRY <input type="checkbox"/> INHALATION <input type="checkbox"/> INGESTION <input type="checkbox"/> SKIN ABSORTION <input checked="" type="checkbox"/> NOT HAZARDOUS		CARCINOGEN LISTED IN <input type="checkbox"/> NTP <input type="checkbox"/> OSHA <input type="checkbox"/> IARC MONOGRAPH <input type="checkbox"/> NOT LISTED	
HEALTH HAZARDS <input type="checkbox"/> ACUTE <input type="checkbox"/> CHRONIC			
SIGNS AND SYMPTOMS			
MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE			
EMERGENCY FIRST AID PROCEDURES - <b>SEEK MEDICAL ASSISTANCE FOR FURHTER TREATMENT, OBSERVATION AND SUPPORT IS NECESSARY.</b>			
EYE CONTACT -		DIRECT CONTACT WITH EMULSION MAY RESULT IN IRRITATION. FLUSH EYES IMMEDIATELY WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES AND CONSULT A PHYSICIAN. REMOVE CONTACTS FROM VICTIM.	
SKIN CONTACT -		PROLONGED OR REPEATED CONTACT WITH EMULSION MAY CAUSE SOME SKIN IRRITATION. WASH SKIN THOROUGHLY WITH SOAP AND WATER, IF DRENCHED REMOVE AND WASH CLOTHING BEFORE REUSE.	
INHALATION -		N/A	
INGESTION -		IF VICTIM IS CONSCIOUS, GIVE TWO GLASSES OF WATER TO DRINK AND CALL A PHYSICIAN.	

<b>SECTION 6 - CONTROL AND PROTECTIVE MEASURES</b>			
RESPIRATORY PROTECTION (SPECIFY TYPE) -			
PROTECTIVE GLOVES - RUBBER GLOVES RECOMMENDED		EYE PROTECTION - CHEMICAL GOGGLES WITH EYE GUARD	
VENTILATION TO BE USED -		LOCAL EXHAUSE -    MECHANICAL (GENERAL) -    SPECIAL -	
OTHER (SPECIFY) -			
OTHER PROTECTIVE CLOTHING AND EQUIPMENT -    N/A			
HYGIENIC WORK PRACTICES -			

<b>SECTION 7 - PRECAUTIONS FOR SAFE HANDLING AND USE/LEAK PROCEDURES</b>	
STEPS TO BE TAKEN IS MATERIAL IS SPILLED OR RELEASED - ABSORB WITH DRYING MATERIAL OR FLUSH SPILLED MATERIAL INTO SUITABLE RETAINING AREA OR CONTAINER. PREVENT SPILLED LIQUID FROM ENTERING SEWERS, STORM DRAINS, DRAINAGE SYSTEMS AND NATURAL WATERWAYS	
WASTE DISPOSAL METHODS - DISPOSE OF PRODUCT IN ACCORDANCE WITH APPLICABLE LOCAL, COUNTY, STATE AND FEDERAL REGULATIONS.	
PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE SHOULD BE STORED AT ROOM TEMPERATURE TO PROLONG SHELF LIFE. KEEP FROM FREEZING AND FROM EXCESSIVE HEAT.	
OTHER PRECAUTIONS AND/OR SPECIAL HAZARDS - N/A	

HIMS RATING    HEALTH \_\_\_\_    FLAMMABILITY \_\_\_\_    REACTIVITY \_\_\_\_    PERSONAL PROTECTION \_\_\_\_