



MATERIAL SAFETY DATA SHEET

Prepared to U.S. OSHA, CMA, ANSI, Canadian WHMIS Standards, Australian WorkSafe, Japanese Industrial Standard JIS Z 7250:2000, and European Union standards

1. PRODUCT IDENTIFICATION

<u>TRADE NAME (AS LABELED):</u>	FPC 825, CS-15, PM-15
<u>CHEMICAL NAME:</u>	Hot Melt
<u>PRODUCT USE:</u>	Hot Melt Adhesive
<u>MANUFACTURER'S NAME:</u>	FPC Corporation
<u>ADDRESS:</u>	355 Hollow Hill Drive Wauconda, IL 60084
<u>BUSINESS PHONE:</u>	847-487-4583
<u>FAX NUMBER:</u>	847-487-0174
<u>DATE OF PREPARATION:</u>	August 28, 2010

2. HAZARD IDENTIFICATION

EU DANGEROUS PREPARATIONS DIRECTIVE (DPD) LABELING AND CLASSIFICATION: This product does meet the definition of a hazard class, as defined by the European Union Council Directives 67/548/EEC and 1999/445/EC and subsequent Directives.

Hazard Classification: [Xi] Irritant, [Xn] Harmful

Risk Phrases: R21; R36/37/38

Safety Phrases: S23; S24/25

Annex II Hazard Symbol:



EMERGENCY OVERVIEW: **Product Description:** This product is a white solid, with a negligible odor. **Health Hazards:** This material can cause irritation to the skin, eyes and mucous membranes. Contact with molten material will cause thermal burns. **Flammability Hazards:** This product is Flammable at elevated temperatures. **Reactivity Hazards:** None **Environmental Hazards:** This material is not expected to be an environmental hazard **Emergency Considerations:** Emergency responders must wear the proper personal protective equipment (and have appropriate fire-suppression equipment) suitable for the situation to which they are responding.

3. COMPOSITION and INFORMATION ON INGREDIENTS

Hazardous Ingredients:	CAS #	EINECS #	ICSC #	WT %	Hazard Symbol; Risk Phrases
No Hazardous Ingredients	NA	NA	NE	100	HAZARD CLASSIFICATION: NOT CLASSIFIED RISK PHRASES: NONE
Balance of other components. Each of the other components is present in less than 1 percent concentration (0.1% concentration for potential carcinogens, reproductive toxins, respiratory tract sensitizers, and mutagens)					HAZARD CLASSIFICATION: NOT CLASSIFIED RISK PHRASES: NONE

N.E. = Not Established.

NOTE: ALL WHMIS required information is included in appropriate sections based on the ANSI Z400.1-2004 format. This product has been classified in accordance with the hazard criteria of the CPR and the MSDS contains all the information required by the CPR, EU Directives and the Japanese Industrial Standard *JIS Z 7250: 2000*. This material is classified as non-hazardous under OSHA regulations 29 CFR 1910.1200.

See Section 15 for full text of Ingredient Risk Phrases and Safety Phrases



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4. FIRST-AID MEASURES

Contaminated individuals of chemical exposure must be taken for medical attention if any adverse effect occurs. Rescuers should be taken for medical attention, if necessary. Take copy of label and MSDS to health professional with contaminated individual.

SKIN EXPOSURE: If hot product contacts skin, cool under running water. Do not remove solidified product. The contaminated individual should seek medical attention.

EYE EXPOSURE: If hot product enters the eyes, flush with water for at least 15 minutes. Contaminated individual should seek medical attention immediately.

INHALATION: If breathing becomes difficult remove contaminated individual to fresh air. Seek medical attention if breathing difficulties continues.

INGESTION: Routine use of this product is not expected to cause any situation which could lead to ingestion. If this product is swallowed, CALL PHYSICIAN OR POISON CONTROL CENTER FOR MOST CURRENT INFORMATION.

If professional advice is not available, do not induce vomiting. Never induce vomiting or give diluents (milk or water) to someone who is unconscious, having convulsions, or unable to swallow.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: None known.

RECOMMENDATIONS TO PHYSICIANS: Treat symptoms and eliminate overexposure.

5. FIRE-FIGHTING MEASURES

FLASH POINT: >400°F (>204°C)

AUTOIGNITION TEMPERATURE: Not Applicable

FLAMMABLE LIMITS (in air by volume, %): Lower NA Upper NA

FIRE EXTINGUISHING MATERIALS: Use fire extinguishing materials appropriate for surrounding fire including water spray (for cooling), dry extinguishing media, carbon dioxide, foam. A solid stream of water may scatter molten product.

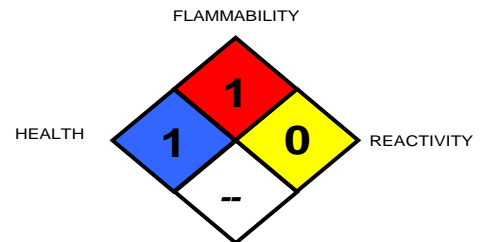
UNUSUAL FIRE AND EXPLOSION HAZARDS: This product has no unusual fire or explosion hazards. Do not use water on molten adhesive to avoid splattering and spreading the fire.

Explosion Sensitivity to Mechanical Impact: Not Sensitive

Explosion Sensitivity to Static Discharge: Not Sensitive

SPECIAL FIRE-FIGHTING PROCEDURES: Incipient fire responders should wear eye protection. Structural firefighters must wear Self-Contained Breathing Apparatus and full protective equipment. Isolate materials not yet involved in the fire and protect personnel. Move containers from fire area if this can be done without risk; otherwise, cool with carefully applied water spray. If possible, prevent runoff water from entering storm drains, bodies of water, or other environmentally sensitive areas.

NFPA RATING



6. ACCIDENTAL RELEASE MEASURES

SPILL AND LEAK RESPONSE: Personnel should be trained for spill response operations. Wear appropriate protective equipment such as rubber gloves, safety glasses, and appropriate body protection. Stop discharge if safe to do so.

PELLET OR CHIP SPILL: Collect and contain for salvage or disposal.

MOLTEN ADHESIVE SPILL: Placard "Hot Material", allow to cool and remove. Collect and contain for salvage or disposal. Stop material from contaminating soil or from entering sewers or water streams.

DISPOSAL: Dispose of in accordance with applicable Federal, State, and local procedures (see Section 13, Disposal Considerations). Dispose of recovered material and report spill per regulatory requirements. It is recommended you contact local authorities to determine if there may be other local reporting requirements.



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7. HANDLING and STORAGE

For Commercial use Only – Not Packaged or Labeled for Home Use!

WORK PRACTICES AND HYGIENE PRACTICES: As with all chemicals, avoid getting this product ON YOU or IN YOU. Wash thoroughly after handling this product. Do not eat, drink, smoke, or apply cosmetics while handling this product. Avoid breathing mists or sprays generated by this product. Use in a well-ventilated location. Remove contaminated clothing immediately.

STORAGE AND HANDLING PRACTICES: All employees who handle this material should be trained to handle it safely. Avoid contact with eyes, skin and clothing. Keep the container tightly closed and dry.

EMPTY CONTAINER PRECAUTION: Attention! Follow label warnings even after container is emptied since empty containers may retain product residues. Do not reuse empty container without professional cleaning for food, clothing, or products for humans or animal consumption, or where skin contact can occur.

8. EXPOSURE CONTROLS - PERSONAL PROTECTION

VENTILATION AND ENGINEERING CONTROLS: Use with adequate ventilation to ensure exposure levels are maintained below the limits provided below. Use local exhaust ventilation, and process enclosure if necessary, to control airborne dust. Ensure eyewash/safety shower stations are available near areas where this product is used.

EXPOSURE LIMITS/GUIDELINES:

Component Name	CAS#	ACGIH-TLV's	OSHA PEL's	NIOSH- TLV's	Other
All Components	NA	Not Listed	Not Listed	Not Listed	None

NE = Not Established.

NIC = Notice of Intended Change See Section 16 for Definitions of Terms Used.

Currently, International exposure limits are established for the components of this product. Please check with competent authority in each country for the most recent limits in place.

The following information on appropriate Personal Protective Equipment is provided to assist employers in complying with OSHA regulations found in 29 CFR Subpart I (beginning at 1910.132) or equivalent standard of Canada, or standards of EU member states (including EN 149 for respiratory PPE, and EN 166 for face/eye protection), and those of Japan. Please reference applicable regulations and standards for relevant details.

RESPIRATORY PROTECTION: When dusts or thermal processing fumes are generated and ventilation is not sufficient to effectively remove them appropriate approved respiratory protection must be provided. Heated product will emit vapors and exposed workers may need to use a NIOSH approved, organic vapor canister type respirator. If necessary, use only respiratory protection authorized in the U.S. Federal OSHA Respiratory Protection Standard (29 CFR 1910.134), equivalent U.S. State standards, Canadian CSA Standard Z94.4-93, the European Standard EN149, or EU member states. Oxygen levels below 19.5% are considered IDLH by OSHA. In such atmospheres, use of a full-facepiece pressure/demand SCBA or a full facepiece, supplied air respirator with auxiliary self-contained air supply is required under U.S. Federal OSHA's Respiratory Protection Standard (1910.134-1998) or the regulations of various U.S. States, Canada, EU Member States, or those of Japan. Air-purifying respirators with dust/mist/fume filters are recommended if operations may produce mists or sprays from this product.

EYE PROTECTION: Safety glasses and/or face shield or splash goggles, for fumes which may arise from thermal processing. Wear chemical goggles, face shield if handling molten material. If necessary, refer to U.S. OSHA 29 CFR 1910.133, Canadian Standards, and the European Standard EN166, Australian Standards, or relevant Japanese Standards.

HAND PROTECTION: Wear rubber thermal insulating gloves to protect from thermal burns. If necessary, refer to U.S. OSHA 29 CFR 1910.138, the European Standard DIN EN 374, the appropriate Standards of Canada, Australian Standards, or relevant Japanese Standards.

BODY PROTECTION: Work clothing sufficient to prevent skin contact. If necessary, refer to appropriate Standards of Canada, or appropriate Standards of the EU, Australian Standards, or relevant Japanese Standards.



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9. PHYSICAL and CHEMICAL PROPERTIES

DENSITY: 0.94 g/cc
SPECIFIC GRAVITY @ 20°C: NA (water=1)
VAPOR PRESSURE, mm Hg @ 20°C (68°F): NA
ODOR THRESHOLD: Negligible
APPEARANCE, ODOR and COLOR: This product is a white solid, with a negligible odor.

EVAPORATION RATE (n-BuAc=1): Not applicable
SOLUBILITY IN WATER: Non soluble
pH: NA

10. STABILITY and REACTIVITY

STABILITY: Stable.

DECOMPOSITION PRODUCTS: Thermal degradation produces carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

MATERIALS WITH WHICH SUBSTANCE IS INCOMPATIBLE: The product may react to strong acids, bases and oxidizing agents.

POSSIBILITY OF HAZARDOUS REACTIONS: Will not occur.

CONDITIONS TO AVOID: Avoid excessive overheating. Do not add water or other volatile material to molten adhesive.

11. TOXICOLOGICAL INFORMATION

TOXICITY DATA: No Data Available

SUSPECTED CANCER AGENT: The components of this product are not listed by agencies tracking the carcinogenic potential of chemical compounds as follows:

Carcinogeny

NTP Regulated	No
IARC Regulated	No
OSHA Regulated	No

IRITANCY OF PRODUCT: This product can cause skin and eye irritation.

SENSITIZATION TO THE PRODUCT: These products are not known to cause human skin or respiratory sensitization.

REPRODUCTIVE TOXICITY INFORMATION: Listed below is information concerning the effects of this product and its components on the human reproductive system.

Mutagenicity: The components of this product are not reported to produce mutagenic effects in humans.

Embryotoxicity: The components of this product are not reported to produce embryotoxic effects in humans.

Teratogenicity: The components of this product are not reported to produce teratogenicity effects in humans.

Reproductive Toxicity: The components of this product are not reported to produce reproductive effects in humans. .

12. ECOLOGICAL INFORMATION

ALL WORK PRACTICES MUST BE AIMED AT ELIMINATING ENVIRONMENTAL CONTAMINATION.

Bostik's hot melt adhesives are manufactured without the intentional use of volatile organic compounds and/or hazardous air pollutants regulated by the EPA in the Clean Air Act Amendment of 1990.

MOBILITY IN SOIL: These products have not been tested for mobility in soil.

PERSISTENCE/DEGRADABILITY: These products have not been tested for persistence or biodegradability. The components may slowly degrade in the environment and form a variety of organic and inorganic materials; however, no specific information is known.



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ENVIRONMENTAL STABILITY: Controls should be engineered to prevent release to the environment, including procedures to prevent spills, atmospheric release and release to waterways

BIOACCUMULATION/ACCUMULATION: These products have not been tested for bio-accumulation potential.

13. DISPOSAL CONSIDERATIONS

PREPARING WASTES FOR DISPOSAL: Waste disposal must be in accordance with appropriate U.S. Federal, State, and local regulations, those of Canada, Australia, EU Member States and Japan.

14. TRANSPORTATION INFORMATION

US DOT, IATA, IMO, ADR:

U.S. DEPARTMENT OF TRANSPORTATION (DOT) SHIPPING REGULATIONS: This product is not classified as dangerous goods, per U.S. DOT regulations, under 49 CFR 172.101. Non-Regulated

TRANSPORT CANADA, TRANSPORTATION OF DANGEROUS GOODS REGULATIONS: These products are not classified as Dangerous Goods, per regulations of Transport Canada.

INTERNATIONAL AIR TRANSPORT ASSOCIATION (IATA): These products are not classified as Dangerous Goods, by rules of IATA:

INTERNATIONAL MARITIME ORGANIZATION (IMO) DESIGNATION: These products are not classified as Dangerous Goods by the International Maritime Organization.

EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY ROAD (ADR): These products are not classified by the United Nations Economic Commission for Europe to be dangerous goods

15. REGULATORY INFORMATION

UNITED STATES REGULATIONS:

U.S. SARA REPORTING REQUIREMENTS: The components of these products are not subject to the reporting requirements of Sections 302, 304, and 313 of Title III of the Superfund Amendments and Reauthorization Act.

U.S. SARA THRESHOLD PLANNING QUANTITY: There are no specific Threshold Planning Quantities for any component of these products. The default Federal MSDS submission and inventory requirement filing threshold of 10,000 lb (4,540 kg) therefore applies, per 40 CFR 370.20.

U.S. CERCLA REPORTABLE QUANTITY (RQ): Not applicable.

U.S. TSCA INVENTORY STATUS: The components of these products are listed in the TSCA Inventory.

CALIFORNIA SAFE DRINKING WATER AND TOXIC ENFORCEMENT ACT (PROPOSITION 65): This product does not contain any component above the 0.1% level which is listed as a California Proposition 65 chemical.

CANADIAN REGULATIONS:

CANADIAN DSL/NDL INVENTORY STATUS: The components of this product are on the DSL Inventory, or are exempted from listing.

CANADIAN ENVIRONMENTAL PROTECTION ACT (CEPA) PRIORITIES SUBSTANCES LISTS: No component of this product is on the CEPA First Priorities Substance Lists.

CANADIAN WHMIS CLASSIFICATION and SYMBOLS: Not Controlled



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EUROPEAN ECONOMIC COMMUNITY INFORMATION:

EU DANGEROUS PREPARATIONS DIRECTIVE (DPD) LABELING AND CLASSIFICATION: This product does meet the definition of a hazard class, as defined by the European Union Council Directives 67/548/EEC and 1999/445/EC and subsequent Directives.

Hazard Classification: [Xi] Irritant, [Xn] Harmful

Risk Phrases: R21; Harmful in contact with skin; R36/37/38: Irritating to eyes, respiratory system and skin.

Safety Phrases: S23: Do not breathe fumes or vapors; S24/25: Avoid contact with skin and eyes.

Annex II Hazard Symbol:



AUSTRALIAN INFORMATION FOR PRODUCT:

AUSTRALIAN INVENTORY OF CHEMICAL SUBSTANCES (AICS) STATUS: The components of this product are listed on the AICS or are exempt.

STANDARD FOR THE UNIFORM SCHEDULING OF DRUGS AND POISONS: Not applicable.

JAPANESE INFORMATION FOR PRODUCT:

JAPANESE MINISTER OF INTERNATIONAL TRADE AND INDUSTRY (MITI) STATUS: The components of this product are not listed as Class I Specified Chemical Substances, Class II Specified Chemical Substances, or Designated Chemical Substances by the Japanese MITI.

INTERNATIONAL CHEMICAL INVENTORIES:

Listing of the components on individual country Chemical Inventories is as follows:

Asia-Pac: Listed or exempt

Australian Inventory of Chemical Substances (AICS): Listed or exempt

Korean Existing Chemicals List (ECL): Listed or exempt

Japanese Existing National Inventory of Chemical Substances (ENCS): Listed or exempt

Philippines Inventory of Chemicals and Chemical Substances (PICCS): Listed or exempt

Swiss Giftlist List of Toxic Substances: Listed or exempt

U.S. TSCA: Listed or exempt

16. OTHER INFORMATION

PREPARED BY: Paul Eigbrett

MSDS Authoring PLUS

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