

**MSDS** **MATERIAL SAFETY DATA SHEET**  
RUPERT, GIBBON & SPIDER PO BOX 425, HEALDSBURG CA, 95448 TEL: (707) 433-9577 FAX: (707) 433-4906**Idye: Poly Blue****MSDS No: # 451** **Effective Date: 10/22/7****Amendatory Date: 11/6/7****1. Product Identification**

Product Name: iDye Poly Blue  
Product Code: #451  
Chemical Family: Anthraquinone  
T.S.C.A Status: Compliance

**2. Hazardous Ingredients**

Hazardous Components: N/A  
Current TLV's: None  
Contains less than 50ppm of lead

**3. Physical Data**

Appearance: Powder  
Color: Black  
Odor: None  
Solubility in Water: Soluble  
pH: N/A

**4. Fire and Explosive Data**

Flash Point: Not Applicable  
Extinguishing Media: Water, Dry Chemical, CO2, Foam  
Special Fire Fighting Procedures/Unusual Fire or Explosive Hazards: Firefighters should be equipped with protective clothing & self contained breathing apparatus to protect against potentially toxic and irritating fumes. In case of fire or explosion, keep unnecessary people away. Isolate hazard area and any entry. Stay upwind, out of low lying areas and ventilate closed spaces before entering.

**5. Health Effects Data**

Animal Toxicity Oral – LD50 (ingestion): No data  
Fish, LC: No data  
Eye Effects: Irritant  
Skin Effects: Irritant  
Human Effects of Overexposure: Contact with eyes and skin may result in irritation. Ingestion may result in gastric disturbances. Inhalation may cause respiratory irritation.

**6. Emergency and First Aid Procedures**

Eye Contact: Wash immediately with large amounts of water, occasionally lifting the upper and lower lids until no evidence of product remain. Get medical attention. Do not wear contact lenses while handling.  
Skin Contact: Wash immediately with soap and plenty of water. If a temporary skin reaction occurs, it should be treated as allergic contact dermatitis. Launder contaminated clothing before reuse.  
Ingestion: If swallowed, do not induce vomiting. Qualified medical personnel should remove product by gastric lavage and catharsis. Get medical attention.  
Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration, preferably, mouth to mouth. If breathing is difficult, give oxygen. Call a physician.

**7. Employee Protection Recommendations**

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Eye Protection: Employees should wear protective eye goggles.  
Skin Protection: This material may be absorbed via the dermal route is prolonged or widespread skin contact occurs. Employees should avoid skin contact by wearing protective clothing. Long sleeve shirts, pants, rubber gloves, and boots are recommended. Additional protection such as impervious suits are recommended when the potential for dermal contact is significant. Employees should wash their hands and face before eating and drinking and shower thoroughly before leaving work.  
Respiratory Protection: NIOSH approved dust respirator.  
Ventilation: Use local ventilation is dusting is a problem.  
Other: Emergency showers and eye wash stations should be available.

**8. Reactivity Data**

Stability: Stable  
Polymerization: Not Likely  
Incompatibility (materials to avoid): None Known  
Hazardous Decomposition Products: Like any other organic product, combustion will produce carbon dioxide and may produce carbon monoxide. Oxides of nitrogen and sulfur may also be produced.

**9. Spill or Leak Procedures**

In Case Material is Released/Spilled: Do not touch or walk through the spilled material: stop leak if you can do it without risk. Take up with sand or other non-combustible absorbent materials and place into containers for later disposal. Scrub spilled area with detergent, flush with copious amounts of water.  
Waste Disposal Method: Waste disposal should be in accordance with existing federal, state and local environmental regulations.

**10. Special Precautions and Storage Data**

Handling and Storing Precautions: Store in a dry place, away from excessive heat, in original or similar waterproof container. Reseal container immediately after use. Avoid unnecessary contact.

**11. Shipping Data**

Proper Shipping Name: Non-Hazardous Ink Material  
D.O.T. Hazard Classification: Not Regulated

**Notice to Reader**

The information contained in this MSDS is based on data from sources considered to be reliable but Rupert, Gibbon & Spider Inc. does not guarantee the accuracy or completeness thereof. Rupert, Gibbon & Spider Inc. urges each customer or recipient of this MSDS to study it carefully to become aware of and understand the hazards associated with this product. The reader should consider consulting reference works or individuals who are experts in ventilation, toxicology or fire and understand the data in this MSDS.

**MSDS No: # 1** **Effective Date: 7/15/08**

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**12. Product Identification**

Product Name: iDye Carrier  
Product Code: none  
Chemical Family: Aqueous Emulsion of Organic Esters

**13. Hazardous Ingredients**

Hazardous Components: Benzyl benzoate, cas# 120-51-4 weight: 20-30%  
OSHA hazardous Substance: This material is classified as hazardous under OSHA regulations.

**14. Physical Data**

Appearance: Liquid  
Color: Amber  
Solubility in Water: Not determined  
pH: 3-5  
Boiling point: ~212 degrees F  
Freezing/Melting point: < -40 degrees F  
Percent Volatile: 80-90%  
VOC: ~52% (estimated, based on component weight %)

**15. Fire and Explosive Data**

Flash Point: >199 degrees F (closed cup)  
Extinguishing Media: Carbon dioxide, dry chemical or foam  
Special Fire Fighting Procedures/Unusual Fire or Explosive Hazards: Standard procedure for chemical fires. Wear self-contained breathing apparatus and protective suit. Burning may produce toxic combustion products.

**16. Health Effects Data**

Animal Toxicity Oral – LD50 (ingestion): Not determined.  
Fish, LC50: Not determined  
Eye Effects: Product has not been tested. Components in greater than 1 percent concentration is known to be an irritant.  
Skin Effects: Product has not been tested. Components in greater than 1 percent concentration have been found to be an irritant.  
Carcinogenicity (IARC, NTP, OSHA, ACGIH): None of the components in this product at concentrations greater than .1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.  
Biochemical Oxygen Demand: 317 mg/g  
Chemical Oxygen Demand: 1,334 mg/g  
Health Effects: May cause eye and skin irritation. Harmful if swallowed.  
Primary Routes of Entry: Skin, Inhalation, Eyes

**17. Emergency and First Aid Procedures**

Eye Contact: In the case of contact with the eyes, rinse immediately with plenty of water and seek medical advise.  
Skin Contact: Wash off immediately with soap and plenty of water. Get medical attention if irritation occurs.  
Ingestion: Do not induce vomiting. If vomiting occurs naturally, have casualty lean forward to reduce the risk of aspiration. Seek medical attention immediately.  
Inhalation: Remove to fresh air, if not breathing give artificial respiration. If breathing is difficult give oxygen and get immediate medical attention.

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**18. Employee Protection Recommendations**

Eye Protection: Wear splash proof chemical goggles.  
Skin Protection: Wear chemical resistant gloves and protective clothing.  
Respiratory Protection: Use NIOSH approved respirator as needed to mitigate exposure.  
Ventilation: Work in well ventilated areas. Do not breathe vapors or mist.  
Other: Eye wash station and safety shower should be available in immediate work area.  
Select additional protective equipment based on upon potential for exposure.

**19. Reactivity Data**

Stability: Stable  
Incompatibility (materials to avoid): Strong oxidizing agents, strong acids, strong bases.  
Hazardous Decomposition Products: No decomposition expected under normal storage conditions.

**20. Spill or Leak Procedures**

In Case Material is Released/Spilled: Absorb spill with inert material (e.g. dry sand or earth), then place in a chemical waste container. Wear suitable protective equipment. Should not be released into the environment.  
Waste Disposal Method: Dispose in accordance with local, state, provincial and federal regulations.

**21. Special Precautions and Storage Data**

Handling and Storing Precautions: As with all industrial chemicals, use good industrial practices when handling. Avoid eye, skin and clothing contact. Do not inhale. Do not taste or swallow. Use only with adequate ventilation. Keep containers tightly closed in a cool, well-ventilated place.

**22. Regulatory Information****Federal Regulations:**

**Clean Air Act-Hazardous Air Pollutants (HAP):** This product contains the following Hazardous Air Pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61): Glycol ethers SEQ548 (.37%)-Listed

**Clean Air Act-Volatile Organic Compounds (VOC):** This product contains the following SOCOMI Intermediate or Final Volatile Organic Compounds (VOC), as defined by the U.S. Clean Air Act Section 111 (40 CFR 50.100): Benzyl benzoate 120-51-4-Listed. Propanol, oxybis (Dipropylene glycol) 25265-71-8-Listed.

**Clean Air Act-Ozone Depleting Substances (ODS):** This product neither contains, nor was manufactured with, a Class I or Class II ozone depleting substance (ODS), as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App. A+B).

**Clean Water Act-Priority Pollutants (PP):** This product does not contain any priority pollutants listed under the U.S. Clean Water Act Section 307 (2)(1) Priority Pollutant List (40 CFR 401.15).

**Resource Conservation and Recover Act (RCRA):** Not a hazardous waste under RCRA (40 CFR 261.21).

**SARA Section 302 Extremely Hazardous Substances (EHS):** This product does not contain any components regulated under Section 302 (40 CFR 302) as Extremely Hazardous Substances.

**SARA Section 204 CERCLA Hazardous Substances:** This product contains the following components regulated under Section 304 (40 CFR 302) as hazardous chemicals for emergency release notification (CERLA list):

Phosphoric acid, 7664-38-2 (.461908%)-listed, CERCLA Reportable quantity=5000lbs  
Glycol ethers, SEQ548 (.37%)-listed, Reportable quantity=No RQ assigned.

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**SARA Section 311/312 Hazard Communication Standard (HCS):** This product is regulated under Section 311/312 HCS (40 CFR 370). Its hazard(s): Acute (immediate) health hazard.

**SARA Section 313 Toxic Chemical List (TCL):** This product does not contain any components listed on the Section 313 Toxic Chemical List.

**TSCA Section 8(b) Inventory Status:** All components comprising this product are either exempt or listed on the TSCA inventory.

**TSCA Section 5(e) Consent Orders:** This product is not subject to a Section 5(e) Consent Order.

**TSCA Significant New Use Rule (SNUR):** This product is not subject to a Significant New Use Rule (SNUR).

**TSCA Section 5(f):** This product is not subject to a Section 5(f)(a) rule.

**TSCA Section 12(b) Export Notification:** This product does not contain any components that are subject to a Section 12(b) Export Notification.

**State Regulations:**

**California Proposition 65:** This product does not contain any components currently on the California of known carcinogens and reproductive toxins.

**Pennsylvania Right-to-know:** This product contains the following components which are subject to Pennsylvania right to know disclosure requirements: propanol, oxybis (dipropylene glycol, 25265-71-8-listed).

**International Regulations:**

**Chemical Weapons Convention (CWC):** This product does not contain any components lists under the Chemical Weapons Convention Schedule of Chemicals.

**Domestic Substance List (DSL) Status:** Not all components are listed on the DSL.

**23. Shipping Data**

D.O.T. Hazard Classification: Not regulated for this mode of transport.

International Maritime Dangerous Goods: Not regulated for this mode of transport.

International Air Transportation Authority: Not regulated for this mode of transport.

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